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FILE 'REGISTRY' ENTERED AT 11:01:44 ON 12 JUN 2003

E AMMONIA/CN

L1 1 SEA AMMONIA/CN
E POTASSIUM NITRATE/CN
L2 1 SEA "POTASSIUM NITRATE"/CN
E SODIUM NITRATE/CN
L3 1 SEA "SODIUM NITRATE"/CN
E SODIUM HYDROXIDE/CN
L4 1 SEA "SODIUM HYDROXIDE"/CN
E POTASSIUM HYDROXIDE/CN
L5 1 SEA "POTASSIUM HYDROXIDE"/CN

FILE 'LCA' ENTERED AT 11:04:25 ON 12 JUN 2003

L6 32136 SEA (PRODUC? OR PROD# OR GENERAT? OR MANUF? OR MFR# OR
CREAT? OR FORM## OR FORMING# OR FORMAT? OR MAKE# OR
MADE# OR MAKING# OR FABRICAT? OR SYNTHESI? OR PREPAR? OR
PREP#)/BI,AB

FILE 'HCA' ENTERED AT 11:07:18 ON 12 JUN 2003

L7 48759 SEA L1/P OR (PRODUC? OR PROD# OR GENERAT? OR MANUF? OR
MFR# OR CREAT? OR FORM## OR FORMING# OR FORMAT? OR MAKE#
OR MADE# OR MAKING# OR FABRICAT? OR SYNTHESI? OR PREPAR?
OR PREP#) (2A) (L1 OR AMMONIA# OR NH3)
L8 32713 SEA L2 OR (POTASSIUM# OR K) (W)NITRATE# OR KNO3
L9 34558 SEA L3 OR (SODIUM# OR NA) (W)NITRATE# OR NANO3
L10 213469 SEA L4 OR (POTASSIUM# OR K) (W)HYDROXIDE# OR KOH OR
POTASH#
L11 393383 SEA L5 OR (SODIUM# OR NA) (W)HYDROXIDE# OR NAOH OR LY#
OR CAUSTIC# OR ENCAUSTIC#

FILE 'LCA' ENTERED AT 11:11:32 ON 12 JUN 2003

L12 3729 SEA (ADDITIVE? OR RETARDER? OR IMPROVER? OR STABILIZER?
OR STABILISER? OR INHIBITOR? OR MODIFIER? OR ACTIVATOR?
OR DEACTIVATOR? OR APPRECIATOR? OR BOOSTER? OR SUPPRESSOR
? OR SCAVENGER? OR ENHANCER? OR ACCELERANT? OR ACCELERAT!
R?)/BI,AB

FILE 'HCA' ENTERED AT 11:13:38 ON 12 JUN 2003

L13 7649 SEA (COOL? OR CHILL?) (2A) (ADDITIVE? OR IMPROVER? OR
STABILIZER? OR STABILISER? OR MODIFIER? OR ACTIVATOR? OR
APPRECIATOR? OR BOOSTER? OR ENHANCER? OR ACCELERANT? OR
ACCELERAT!R? OR AGENT? OR SALT#)/BI,AB

L14 50 SEA L7 AND L13

L15 1 SEA L14 AND L8
 L16 2 SEA L14 AND L9
 L17 4 SEA L14 AND L10
 L18 4 SEA L14 AND L11
 L19 2 SEA L14 AND L10 AND L11
 L20 7 SEA (L15 OR L16 OR L17 OR L18 OR L19)
 L21 268 SEA L7 AND L8
 L22 249 SEA L7 AND L9
 L23 914 SEA L7 AND L10 AND L11
 L24 629037 SEA COOL? OR CHILL?
 L25 19 SEA L21 AND L24
 L26 17 SEA L22 AND L24
 L27 181 SEA L23 AND L24
 L28 QUE CAT# OR CATALY?
 L29 30 SEA L27 AND L28
 L30 10568 SEA (COOL? OR CHILL?) (2A) (EFFLUEN? OR STREAM? OR FLOW OR
 FLOWS OR FLOWED OR FLOWING#)
 L31 2 SEA L25 AND L30
 L32 1 SEA L26 AND L30
 L33 2 SEA L27 AND L30
 L34 1 SEA L29 AND L30
 L35 3 SEA (L31 OR L32 OR L33 OR L34)
 L36 3019 SEA CONDENS? (3A) (L1 OR AMMONIA# OR NH3)
 L37 0 SEA L25 AND L36
 L38 0 SEA L26 AND L36
 L39 3 SEA L27 AND L36
 L40 1 SEA L29 AND L36
 L41 3 SEA L39 OR L40
 L42 268 SEA L7 AND L8
 L43 249 SEA L7 AND L9
 L44 914 SEA L7 AND L10 AND L11
 L45 3 SEA (L42 OR L43 OR L44) AND L30
 L46 16 SEA (L42 OR L43 OR L44) AND L36
 L47 6 SEA L46 AND L28
 L48 3 SEA (L42 OR L43 OR L44) AND L13
 L49 209 SEA (L42 OR L43 OR L44) AND L24
 L50 311 SEA (L42 OR L43 OR L44) AND L28
 L51 39 SEA L49 AND L50

FILE 'LCA' ENTERED AT 11:28:49 ON 12 JUN 2003
 L52 2452 SEA (RECOVER? OR RECLAMAT? OR RECLAIM? OR RETRIEV? OR
 SALVAG? OR REGENERAT? OR RECONDITION? OR REFORM? OR
 RECONSTITUT? OR REUSE# OR REUSING# OR RECYCL? OR
 REPROCESS?)/BI,AB
 L53 4 SEA (RE(W) (COVER? OR CLAMAT? OR CLAIM? OR GENERAT? OR
 CONDITION? OR FORM? OR CONSTITUT? OR USE# OR USING# OR
 CYCL? OR PROCESS?))/BI,AB

FILE 'HCA' ENTERED AT 11:30:17 ON 12 JUN 2003
 L54 2380 SEA (L52 OR L53) (5A) (SYN OR SYNTH?) (3A) (GAS## OR
 GASEOUS? OR GASIF?)
 L55 3 SEA (L42 OR L43 OR L44) AND L54

L56 18 SEA L20 OR L35 OR L41 OR L45 OR L47 OR L48 OR L55
 L57 40 SEA (L25 OR L26 OR L46) NOT L56
 L58 27 SEA (L29 OR L51) NOT (L56 OR L57)

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=> d 156 1-18 cbib abs hitstr hitind

L56 ANSWER 1 OF 18 HCA COPYRIGHT 2003 ACS
 134:147499 Method for preparation of 2,2,6,6-tetramethyl-4-oxopiperidine. Kadota, Yoichi; Fujii, Takeo (Sumitomo Chemical Co., Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 2001031651 A2 20010206, 5 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1999-201633 19990715.

AB A crude reaction soln. obtained by reacting at least one of acetone or its **condensate** with **NH₃** in the presence of a **catalyst** or one obtained by reaction of 2,2,4,4,6-pentamethyl-2,3,4,5-tetrahydropyrimidine in the presence of water is treated with an aq. strong alkali soln. to ext. the **catalyst** from the oil layer, followed by washing the oil layer with an aq. weak alkali soln. and distn. of the oil layer to give 2,2,6,6-tetramethyl-4-oxopiperidine (I). The weak alkali is selected from Na₂CO₃, NaHCO₃, KHCO₃, and K₂CO₃. This process suppresses thermal decompn. of I during distn. and gives I of high purity in high yield.

IT 1310-73-2, **Sodium hydroxide**, reactions
 7664-41-7, **Ammonia**, reactions
 (prep. of tetramethyloxopiperidine from crude reaction soln. by **catalyst** extn. with aq. strong alkali soln., washing with aq. weak alkali soln., and distn.)

RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM C07D211-74
 CC 27-16 (Heterocyclic Compounds (One Hetero Atom))
 IT Distillation

Extraction

(prep. of tetramethyloxopiperidine from crude reaction soln. by catalyst extn. with aq. strong alkali soln., washing with aq. weak alkali soln., and distn.)

- IT 12125-02-9, Ammonium chloride, uses
 (prep. of tetramethyloxopiperidine from crude reaction soln. by catalyst extn. with aq. strong alkali soln., washing with aq. weak alkali soln., and distn.)
- IT 826-36-8P, 2,2,6,6-Tetramethyl-4-oxopiperidine
 (prep. of tetramethyloxopiperidine from crude reaction soln. by catalyst extn. with aq. strong alkali soln., washing with aq. weak alkali soln., and distn.)
- IT 144-55-8, Sodium bicarbonate, uses 298-14-6, Potassium bicarbonate
 497-19-8, Sodium carbonate, uses 584-08-7, Potassium carbonate
 (prep. of tetramethyloxopiperidine from crude reaction soln. by catalyst extn. with aq. strong alkali soln., washing with aq. weak alkali soln., and distn.)
- IT 67-64-1, Acetone, reactions 556-72-9, 2,2,4,4,6-Pentamethyl-
 2,3,4,5-tetrahydropyrimidine 1310-73-2, Sodium
 hydroxide, reactions 7664-41-7, Ammonia,
 reactions 19496-14-1, Acetone dimer
 (prep. of tetramethyloxopiperidine from crude reaction
 soln. by catalyst extn. with aq. strong alkali soln.,
 washing with aq. weak alkali soln., and distn.)

L56 ANSWER 2 OF 18 HCA COPYRIGHT 2003 ACS

132:323640 Process and converter for ammonia

production. Speth, Christian (Haldor Topsoe A/S, Den.).

PCT Int. Appl. WO 2000026139 A1 20000511, 15 pp. DESIGNATED STATES:

W: AE, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CR, CU,
 CZ, DE, DK, DM, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN,
 IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG,
 MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ,
 TM, TR, TT, TZ, UA, UG, US, UZ, VN, YU, ZA, ZW, AM, AZ, BY, KG, KZ,
 MD, RU, TJ, TM; RW: AT, BE, BF, BJ, CF, CG, CH, CI, CM, CY, DE, DK,
 ES, FI, FR, GA, GB, GR, IE, IT, LU, MC, ML, MR, NE, NL, PT, SE, SN,
 TD, TG. (English). CODEN: PIXXD2. APPLICATION: WO 1999-EP8055
 19991025. PRIORITY: DK 1998-1398 19981030.

- AB NH3 is produced by contacting an NH3 synthesis gas with an NH3 synthesis catalyst in a reaction zone in .gtoreq.1 catalyst-filled tubes, under continuous cooling of the reaction zone by heat conduction using a coolant, and withdrawing an NH3-rich effluent stream from the reaction zone. The converter comprises .gtoreq.1 catalyst-filled tubes for passing an NH3 synthesis gas and holding an NH3 synthesis catalyst in .gtoreq.1 reaction zone, where a coolant stream is passed through the shell side of the double concentric tube, around the catalyst tubes. An NH3 effluent can be withdrawn at an intermediate point between reaction zones with recycling of unconverted synthesis gas. The

coolants can be eutectic mixts. (melts) contg. **KNO₃**, **NaNO₃**, and **NaNO₂**, or **NaOH** and **KOH**.
 IT 7664-41-7P, **Ammonia, preparation**
 (process and converter for **ammonia prodn.**)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

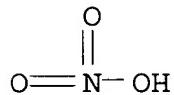
IT 1310-58-3, **Potassium hydroxide**, uses
 1310-73-2, **Sodium hydroxide**, uses
 7631-99-4, **Sodium nitrate**, uses
 7757-79-1, **Potassium nitrate**, uses
 (process and converter for **ammonia prodn.**)
 RN 1310-58-3 HCA
 CN Potassium hydroxide (K(OH)) (9CI) (CA INDEX NAME)

K—OH

RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

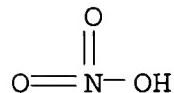
Na—OH

RN 7631-99-4 HCA
 CN Nitric acid sodium salt (8CI, 9CI) (CA INDEX NAME)



Na

RN 7757-79-1 HCA
 CN Nitric acid potassium salt (8CI, 9CI) (CA INDEX NAME)



K

IC ICM C01C001-04
 CC 49-8 (Industrial Inorganic Chemicals)
 Section cross-reference(s): 47, 67
 ST ammonia prodn converter; reactor tubular
 ammonia prodn; converter **catalytic**
 ammonia prodn
 IT Reactors
 (catalytic; process and converter for **ammonia**
 prodn.)
 IT Salts, uses
 (molten, coolants; process and converter for
 ammonia prodn.)
 IT Reactors
 (tubular; process and converter for **ammonia**
 prodn.)
 IT 7439-89-6, Iron, uses 7440-18-8, Ruthenium, uses
 (process and converter for **ammonia** prodn.)
 IT 7664-41-7P, Ammonia, preparation
 (process and converter for **ammonia** prodn.)
 IT 1310-58-3, Potassium hydroxide, uses
 1310-73-2, Sodium hydroxide, uses
 7631-99-4, Sodium nitrate, uses
 7632-00-0, Sodium nitrite 7757-79-1, Potassium
 nitrate, uses
 (process and converter for **ammonia** prodn.)
 IT 1333-74-0, Hydrogen, reactions 7727-37-9, Nitrogen, reactions
 (process and converter for **ammonia** prodn.)

L56 ANSWER 3 OF 18 HCA COPYRIGHT 2003 ACS
 132:127153 Recycling method of organic wastes containing PVC resins.
 Maeda, Sadahiko; Arao, Seiji; Suzuki, Katsutoshi (Ube Industries,
 Ltd., Japan). Jpn. Kokai Tokkyo Koho JP 2000044961 A2 20000215, 4
 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP 1998-215004
 19980730.

AB Org. wastes contg. PVC resins are treated by partial oxidn. in a
 gasification reactor to produce a raw synthesis gas mainly contg.
 H₂, CO, O₂ and water, wet scrubbing the raw synthesis gases with
 alkali aq. soln. contg. NaOH to trap the HCl formed during
 decompg. org. Cl compd. from the reactor, blowing and passing
 wastewaters soln. through a reverse-osmosis membrane module to sep.
 NaCl, discharging the concd. NaCl aq. soln. into a collecting tank,
 and then recycling the desalinated water into the scrubbing tower.
 The synthesis gas can be utilized as feedstocks in the **prodn**
 of NH₃, MeOH or O₃. The method prevents dioxin
 formation and corrosion in process pipings.
 IT 1310-73-2, Sodium hydroxide, processes
 (neutralization with; in reclamation of org. wastes contg. PVC
 resins by gasification)
 RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

IT 7664-41-7P, Ammonia, processes
 (prodn. feedstocks; from reclamation of org. wastes
 contg. PVC resins by gasification)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM C10B053-00
 ICS B09B003-00
 CC 60-5 (Waste Treatment and Disposal)
 Section cross-reference(s): 45, 49, 51
 ST recycling org waste gasification PVC resin; synthesis gas
 ammonia methanol prodn feedstock
 IT Synthesis gas manufacturing
 (for recycling method of org. wastes contg. PVC resins
 by gasification)
 IT 1310-73-2, Sodium hydroxide, processes
 (neutralization with; in reclamation of org. wastes contg. PVC
 resins by gasification)
 IT 67-56-1P, Methanol, processes 7664-41-7P, Ammonia
 , processes 10028-15-6P, Ozone, processes
 (prodn. feedstocks; from reclamation of org. wastes
 contg. PVC resins by gasification)
 IT 630-08-0P, Carbon monoxide, processes 1333-74-0P, Hydrogen,
 processes 7782-44-7P, Oxygen, processes
 (synthesis gas contg.; from
 reclamation of org. wastes contg. PVC resins by
 gasification)

L56 ANSWER 4 OF 18 HCA COPYRIGHT 2003 ACS

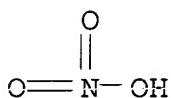
131:259559 Method for ammonia production. Whitlock,
 David R. (USA). U.S. US 5968232 A 19991019, 12 pp., Cont.-in-part
 of U. S. 5,676,737. (English). CODEN: USXXAM. APPLICATION: US
 1997-898299 19970722. PRIORITY: US 1993-27890 19930308; US
 1995-481800 19950607.

AB A process for the sepn. of ammonia dissolved in a gaseous solvent is used to recover ammonia during the prodn. of ammonia from a synthesis gas. The process may be used to ext. and recover ammonia in either the supercrit. region or the subcrit. region. The process can be used to remove ammonia from synthesis gas, or other gaseous solvents, by removing ammonia whose chem. potential decreases as the d. of the solvent increases. The process utilizes a sorbent to remove the ammonia followed by an in situ regeneration of the sorbent and recovery of the ammonia. Typically, a gaseous solvent contg. the ammonia is passed through a bed of sorbent to sorb the ammonia onto the bed of sorbent, thereby producing a purified

gaseous solvent. At least a portion of the gaseous solvent is then acted upon to increase its solvent capacity for the ammonia. The increased solvent capacity gaseous solvent is passed through the bed of sorbent in the opposite direction to desorb the ammonia from the bed of sorbent to provide an increased solvent capacity gaseous solvent. The ammonia may then be recovered from the increased solvent capacity gaseous solvent.

IT 7757-79-1P, Potassium nitrate,
preparation
(method for removing ammonia from synthesis
gas or other gaseous solvents for manuf. of nitrogen-contg.
fertilizers)

RN 7757-79-1 HCA
CN Nitric acid potassium salt (8CI, 9CI) (CA INDEX NAME)



K

IT 7664-41-7P, Ammonia, preparation
(method for removing ammonia from synthesis
gas or other gaseous solvents for manuf. of nitrogen-contg.
fertilizers)

RN 7664-41-7 HCA
CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM B01D053-04
NCL 095090000
CC 49-8 (Industrial Inorganic Chemicals)
Section cross-reference(s): 19
ST gaseous solvent synthesis gas
ammonia recovery fertilizer manuf
IT Solvents
Solvents
(gaseous; method for removing ammonia from
synthesis gas or other gaseous solvents for manuf. of
nitrogen-contg. fertilizers)

IT Gases
Sorbents
Synthesis gas
(method for removing ammonia from synthesis
gas or other gaseous solvents for manuf. of nitrogen-contg.
fertilizers)

- IT Fertilizers
(method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT Noble gases, processes
(method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT Gases
Gases
(solvent; method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT Aerogels
Molecular sieves
(sorbent; method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT Salts, uses
Silica gel, uses
Zeolites (synthetic), uses
(sorbent; method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT Chromatography
(supports, sorbent; method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT 1344-28-1, Aluminum oxide (Al₂O₃), processes 7440-44-0, Carbon, processes
(activated, sorbent; method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT 57-13-6P, Urea, preparation 6484-52-2P, Ammonium nitrate, preparation 7757-79-1P, Potassium nitrate, preparation 7783-20-2P, Ammonium sulfate, preparation 10124-31-9P, Ammonium phosphate 10124-37-5P, Calcium nitrate
(method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT 7664-41-7P, Ammonia, preparation
(method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)
- IT 74-82-8, Methane, processes 1333-74-0, Hydrogen, processes 7439-90-9, Krypton, processes 7440-01-9, Neon, processes 7440-37-1, Argon, processes 7440-59-7, Helium, processes 7440-63-3, Xenon, processes 7727-37-9, Nitrogen, processes
(method for removing **ammonia** from **synthesis** gas or other gaseous solvents for manuf. of nitrogen-contg. fertilizers)

L56 ANSWER 5 OF 18 HCA COPYRIGHT 2003 ACS
 127:35962 Nigrosine dyes and manufacture thereof. Maekawa, Yoshihiro
 (Maekawa, Yoshihiro, Japan). Jpn. Kokai Tokkyo Koho JP 09087535 A2
 19970331 Heisei, 4 pp. (Japanese). CODEN: JKXXAF. APPLICATION: JP
 1995-282342 19950925.

AB Dyes are prep'd. by condensing aniline and nitrobenzene in the presence of HCl, FeCl₂, etc., treating the liq. contg. the reaction products with NH₃, sepg. the ppts. and the water phase, and distg. the oil layer to remove aniline and volatiles. Waste water contg. aniline, NH₃, and/or ammonium salts is treated with NaOH and distd. to remove aniline and NH₃.
 IT 1310-73-2, Sodium hydroxide, uses
 7664-41-7, Ammonia, uses
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM C09B017-00
 CC 41-5 (Dyes, Organic Pigments, Fluorescent Brighteners, and Photographic Sensitizers)
 Section cross-reference(s): 61
 IT Condensation reaction catalysts
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 IT Dyes
 (nigrosine; condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 IT 7647-01-0, Hydrogen chloride, uses 7758-94-3, Iron chloride (FeCl₂)
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 IT 8005-03-6P, Nigrosine
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 IT 1310-73-2, Sodium hydroxide, uses
 7664-41-7, Ammonia, uses
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)
 IT 62-53-3, Aniline, reactions 98-95-3, Nitrobenzene, reactions
 (condensation of aniline with nitrobenzene in presence of catalysts for manuf. of nigrosine dyes and purifn.)

L56 ANSWER 6 OF 18 HCA COPYRIGHT 2003 ACS

116:217444 Process and apparatus for the manufacture of water-insoluble, chainlike ammonium polyphosphate. Staffel, Thomas; Gradl, Reinhard; Becker, Wolfgang; Fucker, Gregor (Hoechst A.-G., Germany). Eur. Pat. Appl. EP 480180 A1 19920415, 7 pp. DESIGNATED STATES: R: AT, BE, CH, DE, DK, ES, FR, GB, IT, LI, NL, SE. (German). CODEN: EPXXDW. APPLICATION: EP 1991-115147 19910907. PRIORITY: DE 1990-4032133 19901010.

AB In this process, comprising reacting equimol. amts. of $(\text{NH}_4)_2\text{HPO}_4$ and P_2O_5 at 170-350.degree. in a mixing-kneading-grinding zone in the presence of flowing $\text{NH}_3(\text{g})$, the $\text{H}_2\text{O}(\text{g})$ of the the $\text{H}_2\text{O}(\text{g})$ -contg. $\text{NH}_3(\text{g})$ emanating from that reaction zone is **condensed**, and the dry $\text{NH}_3(\text{g})$ is recycled to the reaction zone. The vapors from the reaction zone enter a loop consisting of a **cooler**, pump, and heat exchanger, connected to $\text{NH}_3(\text{g})$ feed. This arrangement avoids upsets of the biol. wastewater treatment facility, and the NH_4 polyphosphate produced has pH 6.5, acid no. 0.3 mg KOH/g, and contains 4.3 wt.% water-sols. (at 25.degree.).

IT 1310-58-3P, Potassium hydroxide, miscellaneous 1310-73-2P, Sodium hydroxide, miscellaneous
 (water vapor removal with, from ammonia-water vapor offgas from ammonium polyphosphate manuf., for **ammonia** recycle and decreased load on wastewater treatment facility, app. for)

RN 1310-58-3 HCA
 CN Potassium hydroxide ($\text{K}(\text{OH})$) (9CI) (CA INDEX NAME)

K— OH

RN 1310-73-2 HCA
 CN Sodium hydroxide ($\text{Na}(\text{OH})$) (9CI) (CA INDEX NAME)

Na— OH

IC ICM C01B025-40
 CC 49-4 (Industrial Inorganic Chemicals)
 ST ammonia recycle ammonium polyphosphate; diammonium phosphate phosphorus pentoxide ammonium polyphosphate; water vapor ammonia ammonium polyphosphate; **condenser** water vapor sepn **ammonia**; alkali metal hydroxide water vapor sepn
 IT Condensation, physical
 (water vapor removal by, from ammonia-water vapor offgas from ammonium polyphosphate manuf., for **ammonia** recycle and decreased load on wastewater treatment facility, app. for)
 IT Alkali metal hydroxides
 (water vapor removal with, from ammonia-water vapor offgas from

ammonium polyphosphate manuf., for ammonia recycle and decreased load on wastewater treatment facility, app. for)

IT 7732-18-5, Water, vapor
(removal of, from water vapor-ammonia offgas from ammonium polyphosphate manuf., for ammonia recycle and decreased load on wastewater treatment facility, app. for)

IT 1310-58-3P, Potassium hydroxide, miscellaneous 1310-65-2P, Lithium hydroxide 1310-73-2P, Sodium hydroxide, miscellaneous
(water vapor removal with, from ammonia-water vapor offgas from ammonium polyphosphate manuf., for ammonia recycle and decreased load on wastewater treatment facility, app. for)

L56 ANSWER 7 OF 18 HCA COPYRIGHT 2003 ACS

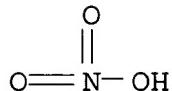
109:76252 Novel and safe explosive compositions suitable for use in underground coal mines. Seshadri, Karur Varadarajan; Sen, Gautam; Seshan, Srinivasachari; Sen, Soumendra Nath (IEL Ltd., India). Indian IN 160982 A 19870829, 40 pp. (English). CODEN: INXXAP.
APPLICATION: IN 1983-CA50 19830112.

AB Permissible water-in-oil emulsion explosives comprise an aq. soln. of oxidizer salts, 2-40 wt.% nonexplosive sensitizing liquors, 1-15 wt.% flame-quenching or coolant salts, a d.-control agent, and, optionally, a gassing accelerator dispersed in a continuous fuel phase comprising hydrocarbon fuels and emulsifiers. The aq. soln., at 15-20.degree. above its fudge pt., is dispersed in the fuel phase at 50-80.degree. and emulsified under low shear and at a low mixing speed of 110-135 rpm. The sensitizing liquors are described in Indian Patent Applications 150613 and 157795. NH₄NO₃ and NaNO₃ are the oxidizer salts used in 26 formulations for which compositional data but no performance data are given. The sensitizing liquor in some of these comprises NH₄NO₃, hexamine dinitrate, hexamine, and water and the coolant salts are NaCl and KCl.

IT 7631-99-4, Sodium nitrate, uses and miscellaneous
(explosive water-in-oil emulsions, permissible, sensitizing liquors and coolant salts in)

RN 7631-99-4 HCA

CN Nitric acid sodium salt (8CI, 9CI) (CA INDEX NAME)



Na

IT 7664-41-7D, Ammonia, reaction products
 with formaldehyde and nitric acid
 (sensitizing liquor, in nitrate water-in-oil emulsions for
 permissible explosives)

RN 7664-41-7 HCA

CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM C06B001-00
 CC 50-2 (Propellants and Explosives)
 IT Explosives
 (emulsion, permissible, nitrate-based, contg. sensitizing liquors
 and cooling agents)

IT Emulsions
 (water-in-oil, permissible nitrate explosives of, contg.
 sensitizing liquors and cooling salts)

IT 7447-40-7, Potassium chloride, uses and miscellaneous 7647-14-5,
 Sodium chloride, uses and miscellaneous
 (cooling agents, in nitrate water-in-oil
 emulsions for permissible explosives)

IT 7732-18-5
 (emulsions, water-in-oil, permissible nitrate explosives of,
 contg. sensitizing liquors and cooling salts)

IT 7631-99-4, Sodium nitrate, uses and
 miscellaneous 7697-37-2, Nitric acid, uses and miscellaneous
 (explosive water-in-oil emulsions, permissible, sensitizing
 liquors and coolant salts in)

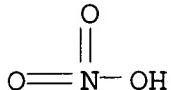
IT 50-00-0D, Formaldehyde, reaction products with
 ammonia and nitric acid 100-97-0, uses and miscellaneous
 131-73-7, Hexamine nitrate 141-43-5, Ethanolamine, uses and
 miscellaneous 7664-41-7D, Ammonia, reaction
 products with formaldehyde and nitric acid 7697-37-2D,
 Nitric acid, reaction products with ammonia and
 formaldehyde 20748-72-5
 (sensitizing liquor, in nitrate water-in-oil emulsions for
 permissible explosives)

L56 ANSWER 8 OF 18 HCA COPYRIGHT 2003 ACS

106:216436 Manufacture of concentrated solutions of sodium, potassium,
 or calcium nitrate from waste acid condensate from concentrated
 nitric oxide manufacturing.. Wilk, Marcin; Kozlowski, Kazimierz
 (Instytut Nawozow Sztucznych Pulawy, Pol.). Pol. PL 129987 B2
 19850330, 4 pp. (Polish). CODEN: POXXA7. APPLICATION: PL
 1981-234575 19811231.

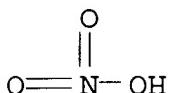
AB The condensate (contg. 2-10% HNO₃), which is obtained in the prodn.
 of N oxides by the catalytic oxidn. of NH₃, is neutralized
 by scrubbing with Na, K, or Ca hydroxide or carbonate. Optionally,
 the neutralization is done before scrubbing in an ion exchanger
 which is regenerated by using NaOH, KOH, or
 Ca(OH)₂. The soln. from the scrubber is concd., and the resulting

IT sludge (contg. .apprx.40% nitrate) is recovered.
 IT 7631-99-4P, preparation 7757-79-1P, preparation
 (manuf. of, from waste acid condensate in nitric oxide manuf.)
 RN 7631-99-4 HCA
 CN Nitric acid sodium salt (8CI, 9CI) (CA INDEX NAME)



Na

RN 7757-79-1 HCA
 CN Nitric acid potassium salt (8CI, 9CI) (CA INDEX NAME)



K

IT 7664-41-7P, Ammonia, reactions
 (oxidn. of, **catalytic**, for nitric oxides, nitrate
 prodn. from waste acid condensate from)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IT 1310-58-3, reactions 1310-73-2, reactions
 (waste acid neutralization by, in nitric oxide manuf., for
 nitrate)
 RN 1310-58-3 HCA
 CN Potassium hydroxide (K(OH)) (9CI) (CA INDEX NAME)

K—OH

RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

IC C01B021-48; C01B021-26
 CC 49-5 (Industrial Inorganic Chemicals)
 ST sodium nitrate manuf waste acid condensate;
 potassium nitrate manuf acid condensate; calcium
 nitrate manuf acid condensate; nitric oxide waste acid condensate
 IT 7697-37-2P, Nitric acid, reactions
 (condensate, waste, neutralization of, with calcium hydroxide or
 potassium hydroxide or sodium
 hydroxide, in nitric oxide manuf., for nitrates)
 IT 11104-93-1P, preparation
 (manuf. of, by catalytic oxidn. of ammonia,
 waste acid condensate neutralization in)
 IT 7631-99-4P, preparation 7757-79-1P, preparation
 10124-37-5P, Calcium nitrate (Ca(NO₃)₂
 (manuf. of, from waste acid condensate in nitric oxide manuf.)
 IT 7664-41-7P, Ammonia, reactions
 (oxidn. of, catalytic, for nitric oxides, nitrate
 prodn. from waste acid condensate from)
 IT 1305-62-0, reactions 1310-58-3, reactions
 1310-73-2, reactions
 (waste acid neutralization by, in nitric oxide manuf., for
 nitrate)

L56 ANSWER 9 OF 18 HCA COPYRIGHT 2003 ACS

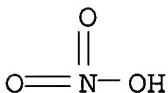
73:121242 Noncombustible, modified polyurethane foam material. Wagner,
 Kuno (Farbenfabriken Bayer A.-G.). Ger. Offen. DE 1911643 19700924,
 32 pp. (German). CODEN: GWXXBX. APPLICATION: DE 1969-1911643
 19690307.

AB Open-celled polyurethane foams are impregnated with a soln. of urea,
 a high-mol.-wt. .alpha.,.omega.-diurea or diurethane (prepd. from
 OCN(CH₂)₆NCO and a polyethylene glycol), aq. HCHO, and HCO₂H
 catalyst or a similar soln. and heated to form an aminoplast
 resin in the foam, giving a foam having high tensile strength,
 elongation, and elasticity and fire resistance.

IT 7631-99-4, uses and miscellaneous
 (urethane polymer foams contg.)

RN 7631-99-4 HCA

CN Nitric acid sodium salt (8CI, 9CI) (CA INDEX NAME)



Na

IC C08G
 CC 36 (Plastics Manufacture and Processing)

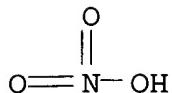
IT Urea condensation products, preparation
Urea condensation products, with ammonia
 , formaldehyde, hexamethylene isocyanate and polyethylene glycol,
 preparation
 Ammonia, polymer with formaldehyde, hexamethylene isocyanate,
 polyethylene glycol and urea
 Glycols, polyethylene, polymer with ammonia, formaldehyde,
 hexamethylene isocyanate and urea
 Isocyanic acid, hexamethylene ester, polymer with ammonia,
 formaldehyde, polyethylene glycol and urea
 (manuf. of, in urethane polymer foams)
 IT 7447-40-7, uses and miscellaneous 7487-88-9, uses and
 miscellaneous 7631-99-4, uses and miscellaneous
 7757-93-9 7778-80-5, uses and miscellaneous 7783-20-2, uses and
 miscellaneous 13011-54-6
 (urethane polymer foams contg.)

L56 ANSWER 10 OF 18 HCA COPYRIGHT 2003 ACS
 63:28023 Original Reference No. 63:4988a-b Development of a method for
producing an iron, ammonia synthesis
 catalyst with four promoters. Lipinskaya, V. P.
 (Nitrogen-Fertilizer Plant, Kemerovo). Nauchn. Osnovy Pobora i
 Proizv. Katalizatorov, Akad. Nauk SSSR, Sibirsk Otd. 109-13
 (Russian) 1964.

AB A method is described for prep. an Fe catalyst for NH₃
synthesis contg. 4 promoters. The catalyst is prep'd. by
 oxidizing fusion in a stream of O in 2 steps: (1) 9 kg. of Fe is
 fused in a stream of O, and (2) oxidized in the O until the FeO
 concn. is 30-35%. The promoters are added in the following order
 with a new portion of the Fe (9 kg.): 0.5 kg. SiO₂, 1.5 kg. Al₂O₃,
 2.2 kg. CaO, 0.8 kg. KNO₃. When the last portion of the
 Fe is oxidized the flow of O is discontinued and the melt is poured
 into a **cooling** vat. The temp. of fusion of the catalyst
 is 1600-1700.degree.. After hardening the product is ground and
 fused in an elec. furnace with the addn. of 3-4 kg. Fe/300 kg. of
 ground catalyst to obtain the desired FeO concn. The melt is
 rapidly passed through a tap hole into a **cooling** vat
cooled by H₂O flowing through its jacket. The
cooled catalyst is ground and sorted as to grain size into 5
 fractions: 0-2, 2-4, 4-6, 6-8, and 8-12 mm.

IT 7757-79-1, Potassium nitrate
 (catalysts from Fe, oxides and, for NH₃ manuf
 .)

RN 7757-79-1 HCA
 CN Nitric acid potassium salt (8CI, 9CI) (CA INDEX NAME)



K

- CC 5 (Catalysis and Reaction Kinetics)
 IT Lime
 (catalysts from Fe, oxides, KNO₃ and, for NH₃
 manuf.)
 IT Catalysts and Catalysis
 (for ammonia manuf., Fe as)
 IT Promoters
 (for iron catalyst, in NH₃ manuf., oxides and
 KNO₃ as)
 IT Ammonia, manufacture of
 (catalysts for, four promoters in)
 IT 7757-79-1, Potassium nitrate
 (catalysts from Fe, oxides and, for NH₃ manuf
 .)
 IT 7439-89-6, Iron
 (catalysts, for NH₃ manuf.)

L56 ANSWER 11 OF 18 HCA COPYRIGHT 2003 ACS

58:33017 Original Reference No. 58:5547e-h Synthesis of sugar-reducing derivatives of phenylsulfonylurea. Makhnenko, N. I.; Sysoeva, T. F. Tr. Ukr. Inst. Eksperim. Endokrinol, 18, 333-5 From: Ref. Zh., Khim. 1962, Abstr. No. 12Zh160. (Unavailable) 1961.

AB In the search for effective preps. for treatment of sugar diabetes p-RC₆H₄SO₂NHCONHR' (I) (Ia-d, where R = Me, R' = C₆H₁₁; R = Cl, R' = C₆H₁₁; R = Cl, R' = Bu; R = Cl, R' = Pr) were synthesized by previously described methods. Ia and Ib were obtained by the reaction of urethan with an amine; Ic and Id were obtained-by the reaction of BuNCO with p-ClC₆H₄SO₂NH₂ (II). p-MeC₆H₄SO₂NH₂, (186.1 g.), 102.6 g. urea, 67 g. KOH, and 335 g. PhCH₂OH was heated until gas evolution ceased. The mixt. was filtered and the filtrate acidified with dil. HCl to give I (R = Me, R' = H) (III), yield 83.4%, m. 185-7.degree.. Id (233 g.) in 1130 ml. MeOH was heated 1 hr. to boiling, after 20 hrs. 32.6 ml. concd. H₂SO₄ added, and after 2 addnl. hrs., the mixt. was filtered. The filtrate was treated with Na₂CO₃, the mixt. filtered, and the filtrate acidified with dil. HCl to give p-MeC₆H₄SO₂NMeCO₂Et (IV), yield 79.6%, m. 105-7.degree.. PhOH (300 ml.), 204 ml. concd. NH₄OH, and 12 g. Raney Ni at 195-200.degree. was heated 14 hrs. in an autoclave, the water layer removed, and concd. HCl added. The acid soln. was evapd. to dryness, the amine salt decompd. with 20% alkali, and C₆H₁₁NH₂ (V), yield 29.8%, b. 134.degree., distd. V was also

obtained in 41% yield by redn. of cyclohexanone oxime. A mixt. of 100.7 g. IV and 338.7 ml. anhyd. PhMe was heated in a sand bath, moisture evapd., 41.2 g. V added after cooling, heated 10 hrs. on a water bath, the reaction product extd. with 5% alkali, the alk. soln. heated (50.degree., 3 hrs.) to remove PhMe, cooled, the salt filtered off, and the mixt. acidified with dil. HCl (1:1) to give 56.3% Ia, m. 171-3.degree. (alc.). Ib was obtained similarly. p-ClC₆H₄SO₂Cl reacted with NH₃ to form 51% II, m. 143.degree.. II with NH₂CONH₂ in the presence of an alkali in C₆H₁₁OH yielded p-ClC₆H₄SO₂NHCONH₂, yield 85.8%, m. 126-8.degree.. This compd. forms the corresponding urethan in MeOH in the presence of concd. H₂SO₄. This urethan reacts with V to form 26-30% Ib, m. 184-5.degree.. II with BuNCO yielded 49.4% Ic, m. 115-16.degree.. Id was obtained in the same way in 37.4% yield, m. 128-9.degree.. Ia and Id were effective for oral treatment of sugar diabetes.

CC 35 (Noncondensed Aromatic Compounds)

L56 ANSWER 12 OF 18 HCA COPYRIGHT 2003 ACS

57:36212 Original Reference No. 57:7202e-i,7203a-f Amines derived from dihalopropenes. II. Synthesis of (.-.-)- and (-)-1-(2-methylene-1-aziridinyl)-3-buten-2-ol. Bottini, Albert T.; Dev, Vasu (Univ. of California, Davis). Journal of Organic Chemistry, 27, 968-79 (Unavailable) 1962. CODEN: JOCEAH. ISSN: 0022-3263.

AB cf. CA 56, 14037b. Treatment of H₂C:CBrCH₂NHCH₂CH(OH)CH:CH₂ (I) with NaNH₂ in liquid NH₃ gave the title compd. (II) together with a small amt. of HC:CCH₂NHCH₂CH(OH)CH:CH₂ (III). Hexamethylenetetramine (154 g.) in 1250 ml. CHCl₃ refluxed 1 hr. with dropwise addn. of 200 g. CH₂:CBrCH₂Br, the mixt. refluxed 4 hrs., kept 16 hrs., and cooled (ice bath) gave 308 g. air-dried quaternary ammonium bromide, m. 185.0-6.5.degree.. The salt (200 g.) in 2400 ml. warm 5:1 alc.-H₂O and 480 ml. concd. HCl kept 2 days, the filtrate evapd., the residue taken up in 250 ml. H₂O, 7 made alk. with 6N NaOH, the aq. layer satd. with NaCl, extd. with Et₂O, the combined org. phases washed (satd. aq. NaCl), dried (K₂CO₃), and evapd. gave 72% toxic H₂C:CBrCH₂NH₂ (IV), b₁₀₀ 65-7.degree., n_{3D5} 1.5081; p-bromobenzenesulfonamide deriv. m. 90-2.degree. (use of gloves and goggles in prepn. and handling of IV advised). (CH₂CO)₂NBr (2.5 moles) in 2.8 moles H₂C:CHCH:CH₂ and 50 ml. Et₂O stirred vigorously 6 hrs. with 500 ml. 2:3 Et₂O-H₂O at 10.degree., the aq. phase extd. with Et₂O, the combined Et₂O solns. dried (MgSO₄), and the residue on evapn. distd. (N atm.) through a glass helices-packed column yielded 81% H₂C:CHCH(OH)CH₂Br (V), b₆ 54-5.degree., n_{2D2} 1.5013. V (5.68 moles) added in 5 hrs. with stirring to 34.2 moles NaOH in 27 l. H₂O at 16-18.degree. and the mixt. stirred 3 hrs., the aq. layer washed with Et₂O, and the combined dried Et₂O solns. distd. yielded butadiene monoxide (VI), b. 65.5-7.0.degree., n_{2D6} 1.4129. VI (0.15 mole) added dropwise in 20 min. with stirring to 0.46 mole IV and 2 ml. H₂O at 15.degree., the mixt. heated slowly to 100.degree., the temp. maintained 6 hrs., and unchanged IV (41 g.) removed at 52-4.degree./30 mm. gave 74% residual I, b₂ 107-9.degree., n_{2D6} 5

1.5128. NaNH_2 (0.105 mole) in 200 ml. liquid NH_3 mechanically stirred 30 mln. with dropwise addn. of 0.050 mole I in 30 ml. dry Et_2O , the mixt. refluxed (solid CO_2 cooled condenser) 6 hrs., the NH_3 evapd., the stirred residue dild. with 50 ml. H_2O , the soln. satd. with NaCl , extd. with Et_2O , the exts. washed with satd. aq. NaCl , the dried (K_2CO_3) ext. evapd., and the residue distd. (N atm.) yielded 4.1 g. distillate, b1.0 50-68.degree., $n_{2D} 1.4840$, v 2100, 1785 cm^{-1} , taken up in 40 ml. dry Et_2O and cooled to -10.degree. gave 0.9 g. essentially pure III, m. 59-60.degree.. The mother liquor concd. and cooled to -25.degree. gave 0.2 g. mixt. of III and II. The filtrate dried over K_2CO_3 and distd. gave 2.5 g. II, b1.5 50-2.degree. $n_{3D} 1.4827$. Another run in which 0.10 mole I was treated with 0.21 mole NaNH_2 and the products fractionated (N atm.) yielded 6.4 g. 98% pure II, b3 65-8.degree., $n_{2D} 1.4845$, together with 2.0 g. material, b3 68-86.degree., $n_{2D} 1.4824$, contg. mainly III. Abs. alc. (300 ml.) contg. 0.17 mole 1-1-amino-3-buten-2-ol d-cam-phor-10-sulfonate [m. 147.5-8.5.degree., $[\alpha]_D 27$ 14.4.degree. (0.160 g./10 ml. H_2O), Ettlinger, CA 45, 3381f] treated with 0.17 mole KOH in 150 ml. abs. alc., the filtered soln. concd. at 50 mm., the residue dild. with 50 ml. alc., and the filtered soln. distd. yielded 64% (-)- $\text{H}_2\text{C:CHCH(OH)CH}_2\text{NH}_2$ (VII), m. 52.3.degree., b10 77-9.degree., $[\alpha]_D 22D -28.0$.degree. (0.199 g./10 ml. H_2O). VII (0.10 mole) and 0.050 mole $\text{H}_2\text{C:CB}_r\text{CH}_2\text{Br}$ refluxed 4 hrs. in 75 ml. abs. alc., the mixt. distd. at 50 mm. to a pot temp. of 55.degree., the cooled residual oil dild. with 100 ml. Et_2O , filtered, the residue washed with Et_2O , and the combined filtrate and washings distd. yielded 63% (-)-I, m. 34-6.degree., $[\alpha]_D 23D -3.5$.degree. (0.263 g./10 ml. abs. alc.). NaNH_2 (2.05 g.) and 0.025 mole (-)-I condensed in liquid NH_3 and the product distd. (N atm.) yielded 31% (-)-II, b1-5 51-3.degree., $n_{21D} 1.4878$, $[\alpha]_D 20D -30.5$.degree. (0.0837 g./20 ml. abs. alc.), contg. less than 2% active III, together with 1.05 g. 2nd fraction, b1-5 54-67.degree., refractionated to give 0.4 g. (-)-II. VI (0.2 mole) and 144 ml. 25% aq. HNMe_2 (0.8 mole) refluxed 6 hrs. (solid CO_2 cooled condenser), the cooled (ice bath) mixt. made strongly alk. with 50 g. NaOH , the aq. layer extd. with Et_2O , and the dried (K_2CO_3) org. solns. distd. yielded 61% $\text{H}_2\text{C:CHCH(OH)CH}_2\text{NMe}_2$, b33 66-7.degree., $n_{23D} 1.4472$; MeI salt m. 70-9.degree.. Several attempts were made to convert the corresponding hydroxide to VI, since $\text{H}_2\text{C:CHCH(OH)CH}_2\text{NH}_2$, which had been resolved, could be readily converted to the hydroxide. The only N-free compds. isolated were MeOH and Me-COCH:CH_2 . The structure of II was confirmed by comparison of its n.m.r. spectrum with that of 1-ethyl-2-methyleneaziridine and of $\text{H}_2\text{C:CHCH(OH)CH}_2\text{NET}_2$. II appeared to have greater antineoplastic activity than (-)-II against the mouse tumor Adenocarcinoma 755 and 4 times less activity than the broad spectrum antineoplastic agent tetramine.

CC 31 (Heterocyclic Compounds-One Hetero Atom)

54:67962 Original Reference No. 54:13022d-i,13023a-f Synthesis of cyclohexylideneacetaldehyde and 2-, 3-, and 4-methylcyclohexylideneacetaldehyde. Chaco, M. C.; Iyer, B. H. (Indian Inst. Sci., Bangalore). Journal of Organic Chemistry, 25, 186-90 (Unavailable) 1960. CODEN: JOCEAH. ISSN: 0022-3263.

AB Cyclohexanone (I) and 2- (II), 3- (III), and 4-methylcyclohexanones (IV) were condensed with C₂H₂ (V) to give the resp. 1-ethynylcyclohexanols (VI) (VII) (VIII) (IX). VI-IX were hydrogenated to the resp. 1-vinyl- and 1-ethylcyclohexanols. The 1-vinylcyclohexanols treated with PBr₃ gave the corresponding rearranged .beta.-cyclohexylideneethyl bromides, which were converted to the pyridinium salts. The latter were treated with p-nitrosodimethylaniline (X) and alkali to give the corresponding nitrones, which were hydrolyzed to the corresponding aldehydes. The ethynyl, vinyl, and 1-ethylcyclohexanols were tested pharmacol. I-IV were condensed with V in liquid NH₃ in the presence of C₂HNa. I (1 mole) in 150 cc. Et₂O was added during 30 min. to C₂HNa (from 1.1 mole Na with Fe(NO₃)₃ in 1 l. NH₃), a continuous stream of V introduced, the passage continued 4 hrs., a further 500 cc. liquid NH₃ added, the mixt. kept overnight, the NH₃ evapd., the product worked up with H₂O and Et₂O, the Et₂O washed, dried, and distd. The following results were obtained (compd. formed, b.p./mm., and % yield given): VI, 86-8.degree./26, 75.2; VII, 98-102.degree./44, 92; VIII, 79-82.degree./10, 76; IX, 76-80.degree./10, 76.5. VII, VIII, and IX were chilled by ice-salt mixt., filtered through a cold funnel, and the residues recrystd. from ligroine. Redistn. of the filtrates gave the liquid forms. The following m.ps. and 3,5-dinitrobenzoates were obtained (compd., m.p., and m.p. of the 3,5-dinitrobenzoate given): VII, 60.degree., 101.degree.; VIII, 23-5.degree., 113-15.degree.; IX, 43.degree., 147-8.degree.. V (30 g.) shaken with H over Pd-CaCO₃ in 160 cc. alc., the catalyst removed, and the residue distd. gave 26 g. 1-vinylcyclohexanol (XI). In a similar manner the 2- (XII), and 3-methyl-1-vinylcyclohexanols (XIII) were prep'd. from VII and VIII. For the prepn. of 4-methyl-1-vinylcyclohexanol (XIV), Pd-PbCaCO₃ catalysts were used in the presence of quinoline until the calcd. vol. of H was absorbed, the catalyst removed, solvent evapd., and the residue distd. to give 17 g. liquid XIV. The following results were obtained (product, b.p./mm., m.p. of 3,5-dinitrobenzoate given): XI, 77-80.degree./25, -; XII (solid), 49.degree./0.5-1.0, 104-5.degree.; XII (liquid), 72-4.degree./11.5, -; XIII (solid), 51.degree./1, 91-2.degree.; XIII (liquid), 61.degree./3, -; XIV (solid), 54.degree./1.5, 111.degree.; XIV (liquid), 49.degree./0.5-1.0, -. VI (4 g.) shaken with H in the presence of 0.25 g. PdCaCO₃ in alc. until H absorption ceased, the catalyst removed, the solvent evapd., and the residue distd. gave 3.25 g. 1-ethylcyclohexanol (XV). Similarly, 2- (XVI), 3(XVII), and 4-ethylcyclohexanols (XVIII) were prep'd. (compd., m.p., b.p./mm., m.p. of 3,5-dinitrobenzoate given): XV, -, 81.5.degree./2, -; XVI (solid), -, 94.degree./23, 138.degree.; XVI (liquid), -, 91-2.degree./24.5, -; XVII (solid), -, 66.degree./3.5, 91-2.degree.; XVII (liquid), -, 83-5.degree./15, -; XVIII (solid), 30.degree.,

64.degree./3, 114.5.degree.; XVIII (liquid), -, 53.degree./1.5-2.0, -. XI (16 g.) contg. 1 g. anhyd. C5H5N in 30 cc. ligroine treated slowly with 20 g. PBr₃, after 16 hrs. at room temp. the mixt. decompd. with cold H₂O, extd. with ligroine, the ext. washed free of acid, dried, and evapd. gave 15 g. .beta.-cyclohexylideneethylene bromide (XIX), b₁₁ 78-83.degree... The following were similarly prep'd. (compd., % yield, and b.p./mm given): 2-methyl-.beta.-cyclohexylideneethyl bromide (XX), 72, 70-5.degree./2.5; 3-methyl-.beta.-cyclohexylideneethyl bromide (XXI), 77.6, 70-5.degree./4; 4-methyl-.beta.-cyclohexylideneethyl bromide (XXII), 68.6, 66-72.degree./3.5. XIX (7.9 g.) mixed with 38 cc. anhyd. C5H5N and kept well stoppered 24 hrs., the excess C5H5N removed, and the residue washed with ligroine gave 8.78 g. cyclohexylideneethylpyridinium bromide (XXIII). In a similar manner, XX gave 76.5% 2-methyl-.beta.-cyclohexylideneethylpyridinium bromide (XXIV); XXI gave 92.4% 3-methyl-.beta.-cyclohexylideneethylpyridinium bromide (XXV), m. 80-5.degree.; XXII gave 86.5% 4-methyl-.beta.-cyclohexylideneethylpyridinium bromide (XXVI), m. 60-2.degree... XXIV (8.9 g.) in 15 cc. MeOH treated at 0.degree. with 6.2 g. X in 80 cc. MeOH, the mixt. shaken and refrigerated 16 hrs. with 37 cc. N NaOH, 160 cc. cold H₂O added, the mixt. shaken and chilled 24 hrs. longer, and the solid collected gave 2.8 g. 2-methylcyclohexylidenemethyl-N-(p-dimethylaminophenyl)nitrone, yellow needles, m. 67-8.degree. (ligroine-EtOAc). When similar expts. were carried out with XXIII, XXV, and XXVI, the nitrones sepd. as dark smearable liquids which did not solidify. XXIII (8.7 g.) in 15 cc. MeO cooled to 0.degree., treated with 10 g. X in 20 cc. MeOH and 120 cc. C₆H₆, 35 cc. NaOH added, the mixt. refrigerated 40 hrs., dild. with H₂O, the aq. layer sepd., extd. with more C₆H₆, the exts. washed with 2N HCl, then with NaHCO₃, dried, evapd., and the residue distd. gave 1.9 g. cyclohexylideneacetaldehyde, b_{11.5} 88.degree., n_{32D} 1.5032, .lambda. 241 m.mu., .epsilon. 16,810; semicarbazone m. 210.degree., .lambda. 273 m.mu., .epsilon. 32,200; 2,4-dinitrophenylhydrazone, red plates, m. 211-2.degree., .lambda. 256, 290, 386 m.mu., .epsilon. 16,600, 9843, 27,450. The following results were similarly obtained. XXIV gave 48.8% 2-methylcyclohexylideneacetaldehyde, b₃ 78-80.degree., n_{25.5D} 1.4985, .lambda. 241 m.mu. .epsilon. 17,270 (semicarbazone m. 204.degree., .lambda. 273 m.mu., .epsilon. 32,500; 2,4-dinitrophenylhydrazone, orange yellow plates, m. 167-9.degree., .lambda. 256, 290, 386 m.mu., .epsilon. 16,530, 10,600, 28,490); XXV gave 46.8% 3-methylcyclohexylideneacetaldehyde, b₄ 75-7.degree., n_{25D} 1.4990, .lambda. 241 m.mu., .epsilon. 18,800 (semicarbazone m. 192-3.degree., .lambda. 273 m.mu., .epsilon. 32,070; 2,4-dinitrophenylhydrazone, orange red needles, m. 158-9.degree., .lambda. 256, 290, 386 m.mu., .epsilon. 16,290, 10,140, 28,030); XXVI gave 50.2% 4-methylcyclohexylideneacetaldehyde, b₁ 68-70.degree., n_{25D} 1.4985, .lambda. 240 m.mu., .epsilon. 18,640 (semicarbazone m. 198-200.degree., .lambda. 273 m.mu., .epsilon. 31,670; 2,4-dinitrophenylhydrazone, orange plates, m. 177-8.degree., .lambda. 256, 290, and 386 m.mu., .epsilon. 17,590, 10,480, 28,180).

CC 10D (Organic Chemistry: Alicyclic Compounds)

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51:85749 Original Reference No. 51:15533f-i,15534a-i,15535a-g

Quebrachamine. I. Witkop, Bernhard (Natl. Insts. of Health, Bethesda, MD). J. Am. Chem. Soc., 79, 3193-200 (Unavailable) 1957. CODEN: JACSAT. ISSN: 0002-7863.

AB Quebrachamine (I) (50 mg.), m. 147.degree. intimately mixed with 7 g. Zn dust and dry distd., 50 such distns. carried out, the combined Et₂O solns. of the distillates concd. to 50 cc. and extd. with dil. HCl, the acidic ext. basified and extd. with Et₂O, the ext. evapd., the residue steam-distd., the distillate salted with NH₄Cl and extd. with Et₂O, the ext. evapd., the few drops of colorless oily residue dissolved in 2 cc. dil. HCl, the soln. treated with excess aq. picric acid, the flocculent ppt. filtered off after 1 hr. and washed with H₂O, the dry residue triturated with 0.5 cc. cold Me₂CO, and the cryst. material recrystd. from 1 cc. Me₂CO gave 3,5-diethylpyridine picrate, fine glistening needles, m. 180-1.degree. (all m.ps. are cor.). The basic residue from the steam distn. dissolved in Et₂O and slowly evapd. gave unchanged I, m. 144.degree.. The HCl-extd. Et₂O soln. evapd., the residue steam-distd., the volatile portion distd. in vacuo, the distillate dissolved in petr. ether, and the soln. treated with excess picric acid in warm petr. ether (b. 60.degree.) gave a ppt. which recrystd. 7 times from C₆H₆-petr. ether gave the mixed isomorphous picrates of .beta.-methyl- and .beta.-ethylindole. The dark residue from the steam distn. of the indoles distd. at 140.degree. and 0.01 mm. and the colorless cryst. distillate recrystd. from C₆H₆ gave sheaves of fine needles, m. 218.degree., probably a mixt. of carbazole and its 2(or 3)-Me homolog; the Ehrlich reaction gave a light red color in the cold, dark red on warming, fading on **cooling**, and changing to dark blue-violet with a trace of KNO₂. I (0.5 g.) and 0.5 g. Pd black heated 4 hrs. at 320.degree. (NH₃ was evolved), the mixt. treated with Et₂O and filtered, the filtrate extd. with dil. HCl, the ext. basified and extd. with Et₂O, the final ext. evapd., the brown semisolid residue heated at 100.degree./1 mm. and distd. at 180.degree./0.01 mm., the resulting droplet of a light yellow oil (solidifying in the cold) dissolved in 0.1N HCl and converted to the picrate, the dry picrate triturated with 0.2 cc. glacial AcOH, and the yellow residue washed with Et₂O and recrystd. from Me₂CO yielded 1% clusters of needles, m. 257.degree. (decompn.), which slowly crystd. from more dil. Me₂CO soln. gave short prisms; this material is the picrate of a base, C₁₄H₁₆N₂ (II). II picrate in Me₂CO acidified with 4N HCl and extd. with Et₂O, and the blue fluorescing aq. layer worked up gave II.HCl, sheaves of needles, m. 210.degree. (from ETOH-Et₂O). II.HCl treated with aq. alkali and the base isolated with Et₂O gave II, needles, m. 202.degree.. I dehydrogenated with Se at 300.degree. gave NH₃ volatile products, and a neutral compd. which in C₆H₆ after filtration through Al₂O₃ showed a strong green fluorescence; dehydrogenation with S gave NH₃ and H₂S beginning at 150.degree.; the amorphous reaction products seemed to contain in both cases Se

or S, resp. I (1 g.) in 10 cc. 60% AcOH treated 2 hrs. with cooling with a stream of 2.5% ozone in O, the mixt. adjusted to pH 8, the light brown ppt. (0.4 g.) continuously extd. with Et₂O, and the ext. slowly evapd. gave a base, C₂₁H₂₈N₂O₂ (III), prisms, which recrystd. from Me₂CO gave needles, m. 213.degree.; microsublimation of the viscous mother liquor gave a 2nd crop of III. I (0.5 g.), 3 cc. glacial AcOH, and 3 cc. 30% H₂O₂ kept 40 hrs. at 20.degree., cooled, adjusted with alkali to pH 7.5-8.0, the pptd. pink powder dissolved in Me₂CO, and the soln. slowly concd. gave III, long glistening needles, m. 213.degree.; it sublimed in vacuo at 180-200.degree.. Brief treatment of III with 2N mineral acid seemed to form a diazotizable amine while longer treatment with 4N HCl gave a new base, C₁₉H₂₆N₂O (IV), m. 103.degree.. III (0.004M) in 60% aq. EtOH at 20.degree. had a pH of 9.1; pK 7.85. III (80 mg.) in Et₂O reduced with excess LiAlH₄ gave a base (IVa), m. 132-4.5.degree., which treated in Et₂O with dry HCl gave V.HCl, hygroscopic powder, m. 155-65.degree.. III (50 mg.) in 4 cc. 4N HCl kept 3 hrs. on the steam bath, and evapd. to dryness in a desiccator at room temp., the residue treated with aq. alkali, and the ppt. recrystd. from Et₂O gave IV, fine needles, m. 103.degree.. I (1 g.) ozonized, the resulting III pptd. at pH 8, and the filtrate basified strongly with excess 50% NaOH and extd. with Et₂O gave on slow evapn. of the Et₂O the base, C₁₉H₂₆N₂O (V), prisms, m. 188.degree.. I (1 g.) in 15 cc. MeOH treated with cooling with excess 3% ozone in O and the mixt. evapd. gave 1.3 g. light brown powder which was readily sol. in alkali and did not blue KI-starch paper. I (184 mg.) in CHCl₃ left 24 hrs. with 140 mg. BzO₂H in CHCl₃, the red soln. washed with dil. alkali and evapd., the residue dissolved in 2N HCl, the soln. adjusted with alkali to pH 8, washed with Et₂O, made strongly alk. and extd. with Et₂O, and the ext. evapd. gave 110 mg. V, m. 186-8.degree. (from Et₂O). The filtrate (pH 8) from the prepn. of III made strongly alk. and extd. with Et₂O, and the ext. worked up gave 450 mg. V, large prisms, m. 188.degree. (from Et₂O). V treated 24 hrs. at room temp. with excess Ac₂O was recovered unchanged. Slow recrystn. of V from Me₂CO gave an Me₂CO adduct, clusters of needles, m. 115.degree., which dried 2 days at 100.degree. in vacuo yielded V, m. 178-80.degree.. A series of runs with various reaction times were carried out for the oxidation of 500 mg. I with a mixt. of 3 cc. each of glacial AcOH and 30% H₂O₂ at 20.degree. (reaction time in hrs., mg. recovered I, mg. V, mg. III, and % acidic products not pptd. by base given): 14, 200, 290, -, -; 24, -, 470, 35, -; 40, -, 450, 45, little; 100, -, -, above 90. Rapid recrystn. of V from Me₂CO gave pure V, m. 186-8.degree.. [α]D₂₀ 504.degree. (c 1.0, 50% aq. EtOH). I gives a lasting strong, purple Hopkins-Cole test; V gives similarly a red color fading to blue after 20 hrs. V gave a pink Ehrlich test turning red on warming. V (0.01M) in H₂O at 20.degree. had pH 11.36; titration with 0.01N HCl gave pK 10.57 and 7.43 (on back-titration with 0.01N NaOH a marked hysteresis was observed indicating rearrangement during the titration). pK in 80% Methyl Cellosolve: I 6.76, V 11.9 and 5.65. V in Et₂O treated with dry HCl gave

V.HCl.0.75H₂O, prisms, m. 285-7.degree. (sublimed at 200-40.degree.). V.HCl.0.75H₂O in H₂O treated with aq. picric acid gave V picrate, yellow scales, m. 173.degree.. V in Et₂O treated with excess MeI and the cryst. ppt. recrystd. from MeOH-Et₂O gave V.HI, needles, m. 280.degree. with darkening at 260.degree. and sintering at 275.degree. (decompn.), which reduced with LiAlH₄ or NaBH₄ gave I. V (200 mg.) in Et₂O reduced with LiAlH₄ gave I, m. 145-7.degree., 60 mg. oily, Et₂O-sol. base [picrate yellow prisms, m. 170-2.degree. (from MeOH)], and 10 mg. flocculent Et₂O-insol. product which crystd. from CHCl₃ yielded short prisms, m. 183-6.degree.. I was recovered unchanged after refluxing 1 hr. with excess LiAlH₄ in tetrahydrofuran. V (0.3 g.) in 4 cc. glacial AcOH hydrogenated over 100 mg. PtO₂ until 2 equivs. H had been absorbed, and filtered, the filtrate adjusted to pH 8, and the flocculent ppt. (about 40 mg.) crystd. from Me₂CO gave the hexahydro-deriv. (VI) of V, prisms, m. 177.degree.; the aq. mixt. dild. further with 50% aq. alkali ptd. 2 addnl. basic fractions at pH 12 and 14; the latter ppt. crystd. overnight at 0.degree. from Me₂CO gave the dihydro deriv. (VII) of V, cushions of needles, m. 136-8.degree.; it gave a wine-red Ehrlich color test. VII hydrogenated further and worked up at pH 8 gave VI, m. 175.degree.; further processing at pH 14 gave VII.Me₂CO, m. 141-5.degree., resolidified at 165.degree. and rem. 175.degree.. Equal parts V and Pd black heated to 300.degree. gave no NH₃ odor. VI (500 mg.) and 300 mg. Pd black heated 2 hrs. to 300-20.degree. evolved 120 cc. H, the mixt. extd. with Et₂O, the residue from the ext. distd. at 150.degree./14 mm., the oily basic distillate (104 mg.) extd. into 0.1N HCl, and the ext. treated with aq. picric acid gave a picrate of C₁₁H₁₇N, yellow needles, m. 172-4.degree. (from Me₂CO), undepressed with picrate A, m. 168-72.degree., from aspidospermine. V (0.3 g.) and 1 g. KOH in 5 cc. AmOH refluxed 1 hr. and evapd. to dryness in vacuo, the residue sepd. into acid, basic, and neutral fractions, and the Et₂O-sol. basic fraction (120 mg.) chromatographed on Al₂O₃ with 1:1 CHCl₃-C₆H₆ gave a cryst. indoxyl fraction, C₁₉H₂₆N₂O₂.1.5H₂O (VIIa), m. 142.degree. (from Et₂O); further elution with pure CHCl₃ and the crude product triturated with Et₂O gave an oxindole fraction, C₁₉H₂₆N₂O₂.H₂O (VIII), m. 295-315.degree. (decompn.). When in the prepn. of V (2 g.) the product was left in contact overnight with strong base a small amt. of Et₂O-insol. material was formed; it formed on slow evapn. from Me₂CO buttons of birefringent needles (IX) which showed a cryst. transformation to slim rods at 212-40.degree., sublimed at 273.degree., and m. 278-81.degree. (decompn.). I (0.3 g.) in 5 cc. glacial AcOH and Pt (obtained by reducing 100 mg. PtO₂ in 3 cc. AcOH) shaken 1.5 hrs. under O, filtered, adjusted to pH 9 with 4N KOH at 0.degree. filtered, treated with concd. alkali at 0.degree., and extd. with Et₂O, and the ext. worked up gave base, C₁₉H₂₆N₂O₂ (X), short needles, m. 183.degree. (yellow melt, evolution of gas), it turned starch-KI paper blue. X (0.01M) in 50% aq. EtOH at 20.degree. had pH 12.3, p/K 12.13 and 9.65. X in 80% Methyl Cellosolve gave pK inflection points at 11.0 and 5.5 on titration with 0.01N HCl. X in CHCl₃ treated with dry HCl gave X.HCl.H₂O,

tufts of needles, m. 180-5.degree. subliming in needles at 210.degree. and rem. 275-8.degree.. A small sample of X heated to 180.degree./0.001 mm. and the cryst. material on the cold finger crystd. from Et₂O gave V, prisms, m. 188.degree. (from Et₂O) (picrate, m. 172.degree.). X (0.5 g.) in 40 cc. CHCl₃ contg. a few drops 4N HCl in Et₂O refluxed 50 min. and cooled deposited V.HCl.3/4H₂O, m. 285-7.degree. (sublimed at 200-40.degree.); the mother liquors chromatographed on 20 g. Al₂O₃ gave 24 mg. Et₂O-insol. HCl salt (XI). The infrared absorption spectra of I, III, IV, V, VI, and X are recorded. The infrared absorption max. in CHCl₃ are listed for II, IVa, V, V.HCl.3/4H₂O, VI, VIIa, VIII, IX, X, and XI, and the ultraviolet absorption max. in 95% EtOH for III, IVa, V, V.HI, VIIa, and VIII.

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49:15976 Original Reference No. 49:3137a-i,3138a-i,3139a-i,3140a-i,3141a-i,3142a-i,3143a-i,3144a-i,3145a-i,3146a-i,3147a-i,3148a-i,3149a-i,3150a-i,3151a-b Oxazoles and oxazolones. Cornforth, J. W.; Clarke, H. T.; et al. (Oxford Univ.; Princeton Univ. Press). Chemistry of Penicillin 688-848 (Unavailable) 1949.

GI For diagram(s), see printed CA Issue.

AB OXAZOLE SECTION: New methods for constructing the oxazole ring have been devised and the behavior of functional groups elucidated.

L56 ANSWER 16 OF 18 HCA COPYRIGHT 2003 ACS

21:25000 Original Reference No. 21:3048c-i,3049a-g Formation of arylnitrosohydroxylamines. Bigiavi, Dino; Franceschi, Franco Gazz. chim. ital., 57, 362-83 (Unavailable) 1927.

AB PhN(:O):NC₆H₄NO₂-p (1.2 g.) added at 0.degree. to a soln. prep'd. by filtering H₃ClNOH (0.7g.) and alc. KOEt (0.8 g. K in 25 cc. abs. EtOH), let stand 24 hrs., filtered, the residue ground in water, filtered, washed, the filtrate cooled to 0.degree., satd. with Et₂O, acidified with dil. H₂SO₄, the ppt. extd. with Et₂O, and the ext. evapd. in vacuo, gives p-nitro-.alpha.-azoxybenzenenitrosohydroxylamine PhN(:O):NC₆H₄N(:O):NOH, orange, m. 90-2.degree. (decompn.); its soln. in hot dil. KOH ppts. on cooling the K salt, orange. This in turn gives in water with Co(NO₃)₂ the Co salt, orange-yellow, insol. in dil. HCl; with Ni(OAc)₂ the Ni salt, light maroon-red; with ZnCl₂ the Zn salt, orange-red; with FeCl₃ the Fe salt, dark maroon-red; and with HgCl₂ the Hg salt, yellowish, gelatinous. In the same way is prep'd. p-nitro-.beta.-azoxybenzenehydroxylamine, PhN:N(:O)C₆H₄N(:O):NOH, (I), orange, m. 97-8.degree. (decompn.), ppts. in Et₂O with PhHNHH₂ a phenylhydrazine salt, pale orange, m. 117.degree. (decompn.), and in Et₂O with alc. NH₂OH ppts. a hydroxylamine salt, bright yellow, turns brown around 160.degree. and m. 200-4.degree. (decompn.). From the aq. K salt of I and an aq. soln. of the particular salt are prep'd. the following salts of I:Co, orange-yellow; Ni, greenish gray; cupric, grayish; Bi, orange; Cd, orange, Zn, gelatinous orange; Pb, chrome-yellow; ferric, maroon-red; mercuric, gelatinous; Al, orange-red. The K salt (loc. cit.), lustrous yellow, turns

brown at 245.degree., becomes very dark at 260.degree. and at higher temps. decompns. The NH₄ salt, prep'd. by bubbling NH₃ through I in anhyd. Et₂O, is yellow and melts at a high temp. to a black liquid with evolution of reddish vapors.

p-ONC₆H₄NO₂ (cf. Ber. 36, 3808(1903)) (1 g.) in hot EtOH (25 cc.) dild. with water (50 cc.), when cold the HON:NO₂Na (II) (0.9 g.) slowly added with vigorous agitation, heated 10 min. at 80.degree., the p,p'-dinitroazoxybenzene sepd, the filtrate distd. in vacuo and the salt recrystd. from water, gives Na p-nitrophenylnitrosohydroxylamine, p-O₂NC₆H₄N(:O):NONa (III), pomegranate color, but red-yellow in powder form, becoming bright yellow at 140.degree., darkening at 200.degree., blackening at 260.degree. and then fusing to a brown liquid. It contains 5 mols. of H₂O of crystn., stable in air, but slowly loses H₂O in vacuo at 100.degree., the anhyd. salt being yellow. It deflagrates on a Pt foil. Acidified in concd. aq. soln. at 0.degree. with dil. H₂SO₄, filtered and washed until neutral, it gives p-nitrophenylnitrosohydroxylamine, p-O₂NC₆H₄N(:O):NOH (IV), m. 75.degree. (decompn.), unstable in light, decompd. by boiling water to HNO₂ and p-O₂NC₆H₄NO. Besides III, the following salts of IV were prep'd. Phenylhydrazine salt, from PhHNHH₂ and IV in Et₂O, light yellow with pearly luster, m. 96.5.degree. to a red liquid which rapidly decompns., leaving a dark red residue, m. 140.degree.. NH₄ salt (p-nitrocupferron), by bubbling dry NH₃ through IV in Et₂O, egg-yellow, becoming rose or flesh-color at 80.degree., m. 145.degree. to a brown liquid (decompn.), decompns. slowly to ONC₆H₄NO₂. Ag salt, from aq. III and AgNO₃, iridescent, stable, but slowly decompd. to Ag and probably PhNO by boiling water. Ba salt, contains 3 mols. of H₂O of crystn., cream-yellow, m. 260.degree. to a black liquid (decompn.). Ferric salt, brilliant maroon-red front Me₂CO, m. 202.degree. (decompn.); its Me₂CO soln. dild. with water gives almost no color with KSCN or with K₄Fe(CN)₆, while (NH₄)₂S gives a slowly forming ppt. Cu salt, gelatinous bluegreen from aq. III, gives a green soln. in boiling Me₂CO and a dark green soln. in C₅H₆N, sepg. from C₅H₆N as very dark green crystals contg. C₅H₆N; heated to 100.degree. it becomes light blue, darkens at 200.degree. and decompns. at 250.degree.. Ni salt, pptd. on adding aq. NiCl₂, to aq. III, as a green-yellow ppt. which redissolves when excess III is still present and reppts. with more NiCl₂, gives a very dark green solo. in C₆H₅N, from which it can be crystd. with a grass-green color, which becomes lighter in air through loss of C₆H₅N, darkens at 225.degree., in, 249.degree. (decompn.). Co salt, prep'd. like the Ni salt, first as a cream-yellow ppt.; from Me₂CO it is light reddish yellow with silvery aspect, from C₆H₅N it is violet-red, darkening at 100.degree. and m. 222.degree. (decompn.). II (1 g.) added slowly to PhNO₂: (0.5 g.) suspended in water (20 cc.), heated, concd. at 50-60.degree., more II (1 g.) added, evapd. (with addn. of water to destroy the excess II) to a small vol., filtered and washed with a little water, gives a residue of PhN(:O):NONa, with Na.NO, in the filtrate. Under the same conditions p-MeC₆H₄Me forms Na nitro-p-tolylhydroxylamine, and dil. alc. m-C₆H₄(NO₂)₂ heated 1.5 hrs. at 80.degree. with excess II (3 parts), cooled, evapd. in vacuo

to a small vol., filtered and recrystd. from water gives Na m-nitrophenylnitrosohydroxylamine, m-O₂NC₆H₄N(:O):NONa, yellow, turns brown toward 200.degree., melts at a high temp. to a brown liquid (decompn.). Acidified in water with dil. H₂SO₄ it yields m-nitrophenylnitrosohydroxylamine, m. 75-6.degree. to a yellowish liquid (decompn.); a large vol. of its, aq. soln. appears green-yellow; it is decompd. by hot dil. H₂SO₄. to m-ONC₆H₄ and with HNO₂ it forms the m-nitrophenyldiazonium salt. II (5.2 g.) added slowly to p-C₆H₄(NO₂)₂ (1.75 g.) in EtOH (75 cc.) and water (30 cc.), heated at 50-60.degree., evapd. in vacuo to 1/2 the vol. and filtered gives a residue of 0.75 g. of p-nitrophenetole, which, purified from EtOH, m. 57-3.degree., forms with HNO₂ (d. 1.48) 2,4-dinitrophenetole, m. 86.degree., while from the filtrate is recovered III. II (3.5 g.) added slowly to III (4 g. contg. 5 mols. H₂O) in water (50 cc.), heated to 50-60.degree. evapd. in vacuo, filtered, and the residue purified with water and EtOH, gives Na dinitrosophenylenedihydroxylamine (01), reddish yellow, turns brown around 250.degree.; on a Pt foil it blackens and deflagrates. It contains 1 mol. of H₂O of crystn. which is liberated in vacuo. Acidified in water at 0.degree. by dil. H₂SO₄ it forms bis[nitrosohydroxylamine], blackens 85-90.degree., volatilizes when heated in the air and slowly turns yellowish even in vacuo and in darkness. V suspended in water, acidified with dil. H₂S₂O₈ and steam-distd. yields nitrous vapors and p-C₆H₄(NO)₂, begins to turn brown at 184.degree., is almost black at 245.degree. but does not melt, is oxidized to p-C₆H₄(NO₂)₂ by hot HNO₂ (d. 1.48). From V is prep. its ferric salt, dark red, turns brown at 200.degree. and decompns. at 215.degree., gives only a slowly forming and very pale blue tint when to its aq. suspension acidified with HCl is added K₄Fe(CN)₆, unless heated, whereupon the normal blue ppt. appears. With (p-O₂NC₆H₄N:)₂ II yields an unidentified dark red nitrosohydroxylamine, the Na salt of which is orange-yellow. Excess (over 2 mols.) II added to hot dil. alc. azoxybenzene, and evapd., yields Ph₂N₂ and an unidentified orange compd. Hot alc. (p-O₂NC₆H₄)₂N₂O and II form 20% of (p-O₂NC₆H₄N:)₂ and an unidentified nitrosohydroxylamine. II (1.4 g.) added slowly to p-nitroazoxybenzene (0.7 g.) in hot EtOH (70 cc.), let stand 2 hrs., filtered and washed, yields a residue of p-nitroazobenzene, while the filtrate contains an unidentified nitrosohydroxylamine. K (2 g.) dissolved in AmOH (then dild. slightly with water) boiled 48 hrs. with PhN:N(:O)C₆H₄N(:O):NC₆H₄N(:O):-NPh (0.4 g.) ppts, 0.3 g. of PhN:NC₆H₄N:NC₆H₄:NPh (VI), while in soln. is found an unidentified violet-red compd. PhN:NC₆H₄N(:O):NC₆H₄:NPh and nitroazoxybenzene likewise react with alc. OH to form VI.

CC 10 (Organic Chemistry)

L56 ANSWER 17 OF 18 HCA COPYRIGHT 2003 ACS

17:7888 Original Reference No. 17:1391c-i,1392a-c Selenium nitride.
Strecker, W.; Claus, L. Ber., 56B, 362-83 (Unavailable) 1923.

GI For diagram(s), see printed CA Issue.

AB Liquid NH₃ reacted vigorously with Se₂C₁₂ or Se₂Br₂ with sepn. of red Se. From solns. of the former in CHCl₃ or dry C₆H₆ only traces

of nitride were sometimes observed in the red Se. Solns. in Et₂O at -80.degree. formed with NH₃ much red Se and a colorless liquid which became bright yellow during removal of Et₂O and excess NH₃ and deposited bright-brown Se₂NCl and Se₂N₂Br. SeOCl₂ in Et₂O soln. in open vessels formed white SeOCl₂.4NH₃, decompd. by water to Se and SeN; in a closed tube SeOCl₂ and excess of NH₃ were maintained 3 days at room temp. then at 50.degree. for 2 hrs. The tube was cooled in Et₂O-solid CO₂; explosion was caused by opening but most of the product, chiefly SeN, was saved. Solid SeCl₄ and SeBr₄ react violently with liquid NH₃ with sepn. of Se; in CS₂ suspension SeCl₄ becomes deep green, the color vanishing on evapn. of NH₃; the product is a yellow-white amorphous powder, instantly decompd. by water with sepn. of Se and a little SeH₂, which could not be obtained pure. SeBr₄ in CS₂ soln. reacts less vigorously than SeCl₄ and gives SeN purer and in better yield than Verneuil's method (Bull. soc. chim. [2] 38, 548(1882)). The reaction is not that found by V. for SeCl₄ but corresponds to 3SeBr₄ + 16NH₃ = 2SeN + Se + N₂ + 12NH₄Br. SeN is best prep'd. by leading dry cold NH₃ gas into a soln. of 5 g. SeBr₄ in 500 cc. absolutely dry CS₂ in a 1-l. Erlenmeyer flask cooled by ice-salt and protected by a soda-lime tube. The ppt. of SeN, NH₄Cl and Se is filtered, washed with CS₂, placed in a flask, CS₂ removed by dry air, NH₄Cl by water and Se by refluxing with CS₂ and the product dried in air or over H₂SO₄. As solvent for SeBr₄ dry C₆H₆ may be used and NH₃ admitted at 5-10.degree.. SeN forms a bright-orange powder, extremely explosive when dry and its instability increases with its degree of purity. It must be kept in cardboard and not in glass as friction of a stopper upon a particle may cause violent detonation. Analysis was by explosion in a special vacuum app. (pictured) and measuring N₂ evolved. Explosion temp. was 160.degree.. A dil. soln. of Br₂ in CS₂ was added to a suspension of SeN in CS₂ and allowed to react 5 days, more Br₂ being added on days 2 and 3; the color become successively yellow, brown, red and the product finally assumed a uniformly dark color; after washing with CS₂ and drying in vacuo it formed a brown-green powder, deliquescent in air, decompd. instantly by water with sepn. of Se, sol. in concd. HNO₃ with decompn., with NaOH gives Se and NH₃. Analysis indicated the formula SeN₂Br₄. Br vapor detonates dry SeN but by slow action. In an atm. of CO₂ reaction was begun on several 10-mg. portions for 1 hr. and then continued 4 days in pure Br vapor; the product was first liquid then formed a deep-red powder, which was washed with CS₂ and recrystd. from concd. HBr in deep-red crystals identical with Muthmann's (NH₄)₂SeBr₆. Under similar conditions Cl₂ much dild. with CO₂ forms a mixt. which can be exposed to an atm. of Cl₂ and reaches const. wt. in 2 days. The product is bright rose-brown, fairly stable in air, decompd. by water to Se, H₂SeO₃ and HCl. Analysis indicated the formula SeNCI₃. Under similar procedure Br₂ with Se₂N₂Br formed (NH₄)₂SeBr₆. SeN did not react with solid I or in Et₂O or CHCl₃ soln. but exploded on contact with fused I. Mol. wt. detn. was impossible as no solvent could be found. A suspension of NaN₃ in C₆H₆ was boiled with reflux and a soln. of SeOCl₂ in C₆H₆ added dropwise. The N₂ evolved was

measured and corresponded to about 0.5 that of the NaN₃. The product was 2NaCl.SeO₂.H₂O. It is concluded from this and other expts. with Se halides and AgN₃ that SeN is not comparable to an azide of Se. If the formula Se₄N₄ is assumed, in analogy with S₄N₄, the reactions of the nitride are in accord with a structure such as

CC 6 (Inorganic Chemistry)

L56 ANSWER 18 OF 18 HCA COPYRIGHT 2003 ACS

12:8944 Original Reference No. 12:1518i,1519a-i Vulcanization without sulfur according to Ostromuielenskii. Bunschoten, E. (Delft). Chem. Weekblad, 15, 257-68 (Unavailable) 1918.

AB A number of papers have been published by Ostromuislenskii (C. A. 10, 3176-8) on vulcanizing without S; but his results are not stated in quant. terms, and nothing is said about the mechanical properties of the products. Some of his work has been repeated by Stevens (C. A. 11, 1571), who paid more attention to the mechanical properties. Attempts to vulcanize crude rubber with PhNO₃ and with m-dinitrobenzene, by heating 30, 60 and 90 min. at 147.degree. on an oil-bath, did not confirm the results described by O. No vulcanization was observed even in the presence of org. catalysts, such as "accelerene" (p-ONC₆H₄NMe₂) or "vulcacite" (an ammonia-MeCHO condensation product), when heated for 30, 60, 90, 120, 150 and 180 min. at 147.degree.. With PbO and PhNO₂ some vulcanization took place, but the tensile strength of the product was very low. With PbO and m-dinitrobenzene vulcanization was much more rapid and complete, and the strength was much greater, being highest after 10-15 min. at 147.degree.. When treated longer, up to 2 hrs., the strength steadily decreased. As would be expected, smoked sheet vulcanized more rapidly than crepe in all expts. with only a few exceptions. Conditions were varied to det. the influence of the amt. of PbO or of m-dinitrobenzene, the temp. and the time of treatment. The results are presented in tables. Mixts. of 100 parts of sheet rubber (vulcanization coefficient 4.5) and 8 pts. of PbO were vulcanized at 147.degree. with 1, 2, 3, 4, 6, and 8 pts. of m-dinitrobenzene; and 100 pts. of sheet and 4 pts. of m-dinitrobenzene with 2, 5, 8 and 11 pts. of PbO. Increase of either component increases the velocity of vulcanization. The maximum tensile strength (103 kg. per sq. cm.) was obtained with 8 pts. of PbO and 4 of m-dinitrobenzene. Temps. of 137, 142, 147, 152 and 157.degree. were tried. Rizing temp. greatly increases the velocity of vulcanization, but does not have great influence on the mechanical properties. The time was varied in all the above expts. The best results were obtained with about 15-20 min. treatment. This method might be used instead of the S method if necessary; but the vulcanized rubber deteriorates very rapidly in strength. Rings which were strong when fresh could be easily broken in the hand after 1 month. This does not seem to be due to oxidation, since the Me₂CO ext. and the insol. in C₆H₆ remain the same even after 6 months. On samples vulcanized only a short time or at a low temp., a white sublimate of m-dinitro. benzene appears after a few days. Attempts were made to prepare ebonite by heating 100 pts. of crude

rubber, 8 pts. of PbO and 10, 15 and 20 pts. of m-dinitrobenzene at 147.degree. for 1, 2 and 3 hrs. No ebonite was formed in any case. The products were leathery, had little strength, and were covered with a layer of yellow crystals which were found to be m-nitroaniline. Since O. regards vulcanization as an oxidation process, mixts. were treated at 147.degree. with 100 pts. of crude rubber and 4 pts. of each of the following: Ae2O5, KSO4, chloride of lime, K2Cr2O7, KC1O4, KNO3, NaNO3, MnO3 and K3Fe(CN)6. In no case was vulcanization complete, but the results were better than with the org. agents in absence of PbO. With a proper catalyst these oxidizing agents could probably be made to give good results. To test the theory that vulcanization is due to polymerization, the effect of m-dinitrobenzene on the viscosity of rubber solns. in C6H6 was studied. With 1 g. of rubber and 0.04 g. of m-dinitrobenzene in 100 cc. of C6H6 there was practically 110 effect; but with 0.4 g. of m-dinitrobenzene there was a slight increase of viscosity in the dark and a very rapid decrease when exposed to light. Warming to 65.degree. caused a greater increase in the dark; the decrease in the light was about the same. This indicates depolymerization in light and polymerization in the dark, both accelerated by m-dinitrobenzene. By analogy, vulcanization with S may be regarded as at least partially due to polymerization, accelerated by the S and the heat.

CC 30 (Rubber and Allied Substances)

=> d 157 1-40 ti

L57 ANSWER 1 OF 40 HCA COPYRIGHT 2003 ACS

TI Preparation of 2-pyrrolidone via the condensation of .gamma.-butyrolactone and ammonia in the presence of water using a continuous reactor apparatus

L57 ANSWER 2 OF 40 HCA COPYRIGHT 2003 ACS

TI Process for treating ammonia-containing wastewater

L57 ANSWER 3 OF 40 HCA COPYRIGHT 2003 ACS

TI Preparation of highly-active catalyst for ammonia synthesis

L57 ANSWER 4 OF 40 HCA COPYRIGHT 2003 ACS

TI Process for producing amines by reductive amination in the presence of a cobalt catalyst.

L57 ANSWER 5 OF 40 HCA COPYRIGHT 2003 ACS

TI Lignin polymer composition for the treatment of skin problems

L57 ANSWER 6 OF 40 HCA COPYRIGHT 2003 ACS

TI Method for recovery of ammonia from dry solid residues from stack gas scrubbing

L57 ANSWER 7 OF 40 HCA COPYRIGHT 2003 ACS

- TI Ammonia synthesis catalyst containing cerium oxide
- L57 ANSWER 8 OF 40 HCA COPYRIGHT 2003 ACS
TI Destabilizing action of acidic, alkaline, and neutral reagents on emulsions in the form of oil-containing condensates from ammonia manufacture
- L57 ANSWER 9 OF 40 HCA COPYRIGHT 2003 ACS
TI Production of sodium nitrate
- L57 ANSWER 10 OF 40 HCA COPYRIGHT 2003 ACS
TI Method of obtaining a ferrous catalyst for synthesis of ammonia
- L57 ANSWER 11 OF 40 HCA COPYRIGHT 2003 ACS
TI High-activity spherical catalyst for low-temperature synthesis of ammonia
- L57 ANSWER 12 OF 40 HCA COPYRIGHT 2003 ACS
TI Manufacture of Graham salt with oxidizer
- L57 ANSWER 13 OF 40 HCA COPYRIGHT 2003 ACS
TI Polymeric fertilizers
- L57 ANSWER 14 OF 40 HCA COPYRIGHT 2003 ACS
TI Sodium nitrite
- L57 ANSWER 15 OF 40 HCA COPYRIGHT 2003 ACS
TI Nitrate solutions
- L57 ANSWER 16 OF 40 HCA COPYRIGHT 2003 ACS
TI Analysis of boron nitride-boron mixtures produced in a thermal plasma reactor
- L57 ANSWER 17 OF 40 HCA COPYRIGHT 2003 ACS
TI Synthesis of indole derivatives. VIII. Synthesis of indole derivatives from corresponding hydrocarbostyryl derivatives
- L57 ANSWER 18 OF 40 HCA COPYRIGHT 2003 ACS
TI The chemical state of carbon, nitrogen, and oxygen in alkali metals
- L57 ANSWER 19 OF 40 HCA COPYRIGHT 2003 ACS
TI Complex fertilizers
- L57 ANSWER 20 OF 40 HCA COPYRIGHT 2003 ACS
TI High-concentration nitric oxide
- L57 ANSWER 21 OF 40 HCA COPYRIGHT 2003 ACS
TI New barbituric acid synthesis in liquid ammonia -alkali hydroxide. II. Condensation of malonamide derivatives with ethyl carbonate

- L57 ANSWER 22 OF 40 HCA COPYRIGHT 2003 ACS
TI Deserpidine, an alkaloid from Rauwolfia
- L57 ANSWER 23 OF 40 HCA COPYRIGHT 2003 ACS
TI The reaction between ammonia and transition-metal halides. IV. The reaction of ammonia with vanadium(IV) chloride
- L57 ANSWER 24 OF 40 HCA COPYRIGHT 2003 ACS
TI 2,4-Diamino-5-aryl-6-chloropyrimidines
- L57 ANSWER 25 OF 40 HCA COPYRIGHT 2003 ACS
TI Production of chlorobromopyridinoamminoplatinum in its three isomeric forms
- L57 ANSWER 26 OF 40 HCA COPYRIGHT 2003 ACS
TI The reaction between isatin and ammonia. VI. Oxidation and nitrosation of isamic acid
- L57 ANSWER 27 OF 40 HCA COPYRIGHT 2003 ACS
TI Physicochemical investigations in the field of the ammonia-soda process. IV. Kinetics of crystallization of sodium bicarbonate from supersaturated solutions
- L57 ANSWER 28 OF 40 HCA COPYRIGHT 2003 ACS
TI Ammonium chloride and alkaline nitrates
- L57 ANSWER 29 OF 40 HCA COPYRIGHT 2003 ACS
TI Electric fusion of the **ammonia-synthesis catalyst**
- L57 ANSWER 30 OF 40 HCA COPYRIGHT 2003 ACS
TI Some properties of biacetyl monoxime
- L57 ANSWER 31 OF 40 HCA COPYRIGHT 2003 ACS
TI The Curtius degradation applied to .alpha.-isoxazolecarboxylic acid and to .alpha.-methyl-.gamma.-isoxazolecarboxylic acid
- L57 ANSWER 32 OF 40 HCA COPYRIGHT 2003 ACS
TI Alkali salts
- L57 ANSWER 33 OF 40 HCA COPYRIGHT 2003 ACS
TI Separating ammonia from gas mixtures
- L57 ANSWER 34 OF 40 HCA COPYRIGHT 2003 ACS
TI The formation of hydrazine during the oxidation of ammonia and during the **synthesis of ammonia** in a flame
- L57 ANSWER 35 OF 40 HCA COPYRIGHT 2003 ACS
TI The conversion of alkali chlorides into nitrates with simultaneous production of chlorine

L57 ANSWER 36 OF 40 HCA COPYRIGHT 2003 ACS
TI Colorimetric determination of nitrates in water

L57 ANSWER 37 OF 40 HCA COPYRIGHT 2003 ACS
TI Action of cyanogen halides on phenylhydrazine. IV. Transformation into derivatives of o-phenylenediamine

L57 ANSWER 38 OF 40 HCA COPYRIGHT 2003 ACS
TI Alkali inspector's report for 1917

L57 ANSWER 39 OF 40 HCA COPYRIGHT 2003 ACS
TI The ammoniates of silver salts. I, II

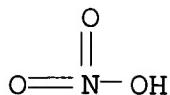
L57 ANSWER 40 OF 40 HCA COPYRIGHT 2003 ACS
TI A Process for Micro-determination of the Constituents of the Blood

=> d 157 3,6,7,8,10,11,19,29,32,33 cbib abs hitstr hitind

L57 ANSWER 3 OF 40 HCA COPYRIGHT 2003 ACS
123:261157 Preparation of highly-active catalyst for **ammonia synthesis**. Sun, Li; Song, Qihong; Wang, Jingtang (Chinese Academy of Sciences, Metal Institute, Peop. Rep. China). Faming Zhuanli Shenqing Gongkai Shuomingshu CN 1099353 A 19950301, 5 pp. (Chinese). CODEN: CNXXEV. APPLICATION: CN 1993-115769 19930827.
AB The title catalyst is manufd. by melting a mixt. of magnetite, alumina, calcium carbonate, and **potassium nitrate** or spent mixed iron oxide catalysts obtained from **ammonia synthesis** and quickly solidifying the melt at a cooling speed >100 .degree.K/s.
IT 7664-41-7P, **Ammonia, preparation**
(**prepn.** of highly-active catalyst for **ammonia synthesis**)
RN 7664-41-7 HCA
CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IT 7757-79-1, **Potassium nitrate, uses**
(**prepn.** of highly-active catalyst for **ammonia synthesis**)
RN 7757-79-1 HCA
CN Nitric acid potassium salt (8CI, 9CI) (CA INDEX NAME)



K

- IC ICM C01C001-04
 ICS B01J023-74; B01J037-08
 CC 49-8 (Industrial Inorganic Chemicals)
 Section cross-reference(s): 67
 ST magnetite active catalyst **ammonia synthesis**;
 alumina active catalyst **ammonia synthesis**;
 calcium carbonate catalyst **ammonia synthesis**;
potassium nitrate catalyst ammonia synthesis
 IT Catalysts and Catalysis
 (prepn. of highly-active catalyst for **ammonia synthesis**)
 IT 7664-41-7P, **Ammonia, preparation**
 (prepn. of highly-active catalyst for **ammonia synthesis**)
 IT 471-34-1, Calcium carbonate, uses 1309-38-2, Magnetite, uses
 1344-28-1, Alumina, uses 7757-79-1, Potassium
 nitrate, uses
 (prepn. of highly-active catalyst for **ammonia synthesis**)

L57 ANSWER 6 OF 40 HCA COPYRIGHT 2003 ACS

119:166887 Method for recovery of ammonia from dry solid residues from stack gas scrubbing. Ruegg, Hans (Von Roll AG, Switz.). Eur. Pat. Appl. EP 538647 A1 19930428, 6 pp. DESIGNATED STATES: R: AT, BE, CH, DE, DK, ES, FR, GB, IT, LI, LU, NL, SE. (German). CODEN: EPXXDW. APPLICATION: EP 1992-116513 19920926. PRIORITY: CH 1991-3113 19911024.

- AB The waste solids from scrubbing of flue gases are mixed with water, the pH is adjusted to a basic level with an alkali, e.g., CaO, Ca(OH)2, and/or NaOH, and the NH3 is steam stripped from the mixt. using the water in the mixt. as to form the steam, preferably in a thin-film evaporator. The NH3 mixt. is **condensed** and recycled to the process.
 IT 7664-41-7P, **Ammonia, preparation**
 (**ammonia** recovery from dry solid residues from flue gas scrubbing for recycling)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IT 1310-73-2P, Sodium hydroxide (NaOH), uses
 (reagent, ammonia recovery from dry solid residues from flue gas scrubbing for recycling)

RN 1310-73-2 HCA

CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

IC ICM C01C001-02
 ICS B01D053-34

CC 59-4 (Air Pollution and Industrial Hygiene)

IT 7664-41-7P, Ammonia, preparation
 (ammonia recovery from dry solid residues from flue gas scrubbing for recycling)

IT 1305-62-0P, Calcium hydroxide (Ca(OH)₂), uses 1305-78-8P, Calcium oxide (CaO), uses 1310-73-2P, Sodium hydroxide (NaOH), uses
 (reagent, ammonia recovery from dry solid residues from flue gas scrubbing for recycling)

L57 ANSWER 7 OF 40 HCA COPYRIGHT 2003 ACS

110:102630 Ammonia synthesis catalyst containing cerium oxide. Lin, Weiming; Huang, Chuanrong; Gan, Shifan (Huanan Polytechnical College, Peop. Rep. China). Faming Zhuanli Shenqing Gongkai Shuomingshu CN 86107630 A 19880518, 10 pp. (Chinese).

CODEN: CNXXEV. APPLICATION: CN 1986-107630 19861105.

AB A catalyst for NH₃ synthesis is manufd. by mixing Fe₃O₄ 93-97, CaO 1.3-2.5, Al₂O₃ 1.3-2.5, K₂O 0.3-1.0, and CeO₂ 0.4-1.0%, m. 1600.degree., adjusting the Fe²⁺/Fe³⁺ ratio to 0.55 .+- .02 by adding Fe metal, cooling rapidly to room temp., and pulverizing to give particle size 2.2-3.3 mm. Ce(NO₃)₃, Ce(CO₃)₂, or Ce(C₂O₄)₂ can replace CeO₂; KNO₃ or K₂CO₃ can replace K₂O; and CaCO₃ can replace CaO in the manuf. of the catalyst. The catalyst has improved thermal stability, low tendency of poisoning, long working life, and high catalytic activity, even under low temp. and low pressure.

IT 7664-41-7P, Ammonia, preparation
 (manuf. of, cerium oxide-iron oxide-contg. catalysts for)

RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM B01J023-74

CC ICS B01J021-04; C01C001-02
 CC 67-1 (Catalysis, Reaction Kinetics, and Inorganic Reaction Mechanisms)
 ST Section cross-reference(s): 49
 ST ammonia synthesis catalyst iron oxide; cerium oxide ammonia synthesis catalysis
 IT Hydrogenation catalysts
 (cerium oxide-iron oxide-contg., for ammonia manuf.)
 IT 1305-78-8, Calcium oxide, uses and miscellaneous 1306-38-3, Cerium dioxide, uses and miscellaneous 1317-61-9, Iron oxide (Fe₃O₄), uses and miscellaneous 7439-89-6, Iron, uses and miscellaneous 12136-45-7, Potassium oxide, uses and miscellaneous (catalysts contg., for ammonia manuf.)
 IT 7664-41-7P, Ammonia, preparation
 (manuf. of, cerium oxide-iron oxide-contg. catalysts for)

L57 ANSWER 8 OF 40 HCA COPYRIGHT 2003 ACS
 110:13042 Destabilizing action of acidic, alkaline, and neutral reagents on emulsions in the form of oil-containing condensates from ammonia manufacture. Andrienko, N. M.; Drushlyuk, N. S. (USSR). Khimiya i Tekhnologiya Vody, 10(5), 453-7 (Russian) 1988. CODEN: KTVODL. ISSN: 0204-3556.
 AB Oil-in-water emulsions in wastewater from NH₃ manuf. are destabilized by acidic wastewaters. The use of HCl, NaOH, quartz sand, crushed rock, and powd. coke, slag, lime, coal, and graphite for alk. emulsion breaking is described.
 IT 1310-73-2, Sodium hydroxide, uses and miscellaneous (oil-in-water emulsion destabilization by, in ammonia manufg. wastewater treatment)
 RN 1310-73-2 HCA
 CN Sodium hydroxide (Na(OH)) (9CI) (CA INDEX NAME)

Na—OH

IT 7664-41-7P, Ammonia, preparation
 (wastewaters from manuf. of, oil-in-water emulsion in, destabilization of, agents for)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

CC 60-2 (Waste Treatment and Disposal)
 Section cross-reference(s): 49
 ST ammonia manuf wastewater emulsion breaking
 IT Lime (chemical)

Sand
 (oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT Slags
 Coke
 (powd., oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT Wastewater
 (acidic, oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT Wastewater treatment
 (emulsion breaking, of oil-in-water emulsions from **ammonia manuf.**)

IT Coal
 (powd., oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT 1310-73-2, Sodium hydroxide, uses and
 miscellaneous 7647-01-0, Hydrochloric acid, uses and miscellaneous
 7782-42-5, Graphite, uses and miscellaneous
 (oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT 7631-86-9
 (sand, oil-in-water emulsion destabilization by, in **ammonia manufg.** wastewater treatment)

IT 7664-41-7
 (wastewater treatment, emulsion breaking, of oil-in-water emulsions from **ammonia manuf.**)

IT 7664-41-7P, Ammonia, preparation
 (wastewaters from manuf. of, oil-in-water emulsion in, destabilization of, agents for)

L57 ANSWER 10 OF 40 HCA COPYRIGHT 2003 ACS

109:28271 Method of obtaining a ferrous catalyst for **synthesis**
 of **ammonia**. Dworak, Edward; Golebiowski, Andrzej;
 Stolecki, Kazimierz (Instytut Nawozow Sztucznych, Pulawy, Pol.).
 Pol. PL 131490 B1 19851230, 3 pp. (Polish). CODEN: POXXA7.
 APPLICATION: PL 1980-228423 19801212.

AB In a method for prepn. of these catalysts contg. Fe oxides and promoters, such as Al₂O₃, SiO₂, CaO, K₂O, TiO₂, and others, a melt of Fe with Al and Si is prepnd., contg. 50-100% of the metal components of the catalyst. Ferrosilicon can also be used as the raw material for melt prodn. Rods 10-20 mm in diam. are formed from melts and are baked in an O atm. The oxidn. product is cooled, crushed into particles <3 mm, and mixed mech. with the remaining oxide-type activators. The suggested proportions of these activators per 92.8 kg of the oxidized melt are: K₂O (as KNO₃) 1.4 kg, CaO 1.95 kg, and MgO 0.45 kg. Finally, the total mass is melted again, poured into steel tubs to cool, and the solidified alloy is crushed, screened, sepnd. into several grain size fractions, and used directly as a ferrous catalyst for NH₃ **synthesis**. In view of the fact that the FeAlSi melt usually contains S, which acts as a catalyst poison, S

is removed from this melt by the addn. of Ce and/or a Ce alloy contg. La, Nd, and Pr, in an amt. of 0.5-2 kg per ton of the melt. Very stable oxysulfides and sulfides of lanthanides formed in this process gather on the surface of the melt and are sepd.

IT 7664-41-7P, **Ammonia, preparation**
 (manuf. of, ferrous catalyst for)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC B01J023-74; C01C001-04
 CC 67-1 (Catalysis, Reaction Kinetics, and Inorganic Reaction Mechanisms)
 Section cross-reference(s): 49
 IT Hydrogenation catalysts
 (ferrous, for **ammonia manuf.**)
 IT 1332-37-2, Iron oxide (unspecified), uses and miscellaneous (catalyst contg., for **ammonia manuf.**)
 IT 7664-41-7P, **Ammonia, preparation**
 (manuf. of, ferrous catalyst for)
 IT 1305-78-8, Calcium oxide, uses and miscellaneous 1309-48-4, Magnesium oxide, uses and miscellaneous 12136-45-7, Potassium oxide, uses and miscellaneous 13463-67-7, Titanium dioxide, uses and miscellaneous
 (promoter, for ferrous catalyst for **ammonia manuf.**)

L57 ANSWER 11 OF 40 HCA COPYRIGHT 2003 ACS
 108:115165 High-activity spherical catalyst for low-temperature synthesis of ammonia. Wang, Wenxiang; Feng, Dinghao; Guo, Yiqun; Li, Limin; Li, Guanpu (Zhengzhou University, Peop. Rep. China). Faming Zhuanli Shenqing Gongkai Shuomingshu CN 85101605 A 19860917, 5 pp. (Chinese). CODEN: CNXXEV.
 APPLICATION: CN 1985-101605 19850401.

AB The title catalyst comprises Al₂O₃ 1.9-2.6, K₂O 0.9-1.3, CaO 0.7-1.3, SiO₂ <0.45, S <0.01, P <0.04%, and balance Fe₃O₄, and is prepd. by melting a mixt. of magnetite 100, Al₂O₃ 2-1, KNO₃ 2-8, CaCO₃ 1.7, and metallic Fe 7 parts in an elec. furnace, dispersion, cooling, and heat treatment.
 IT 7664-41-7P, **Ammonia, preparation**
 (manuf. of, iron oxide-based catalyst for)
 RN 7664-41-7 HCA
 CN Ammonia (8CI, 9CI) (CA INDEX NAME)

NH₃

IC ICM B01J023-78
 ICS B01J035-08; B01J037-08
 CC 49-8 (Industrial Inorganic Chemicals)

ST Section cross-reference(s): 67
 iron oxide catalyst **ammonia synthesis**; alumina catalyst **ammonia synthesis**; calcium oxide catalyst **ammonia synthesis**; potassium oxide catalyst **ammonia synthesis**

IT Hydrogenation catalysts
 (iron oxide-based, for **ammonia manuf.**)

IT 1317-61-9, Iron oxide (Fe₃O₄), uses and miscellaneous (catalysts contg., for **ammonia manuf.**)

IT 1305-78-8, Calcium oxide, uses and miscellaneous 12136-45-7, uses and miscellaneous (catalysts from iron oxide contg., for **ammonia manuf.**)

IT **7664-41-7P, Ammonia, preparation**
 (manuf. of, iron oxide-based catalyst for)

L57 ANSWER 19 OF 40 HCA COPYRIGHT 2003 ACS
 61:57576 Original Reference No. 61:10002a-b Complex fertilizers.
 Geiersberger, Karl; Nees, Hugo; Vorster, Fritz (Chemische Fabrik Kalk G.m.b.H.). US 3132935 19640512, 12 pp. (Unavailable).
 PRIORITY: DE 19570314.

AB Mixed fertilizers contg. CaHPO₄, NH₄H₂PO₄, NH₄NO₃, and KNO₃ are prep'd. in 4 steps: (1) treat phosphate rock with 50-60% HNO₃ (6.4-7.4 moles HNO₃/mole P₂O₅) cool, and sep. the cryst. Ca(NO₃)₂.4H₂O to give a CaO/P₂O₅ mole ratio <2.3 in the liquor; (2) react the Ca(NO₃)₂.4H₂O with NH₃ and CO₂ and sep. NH₄NO₃ from the ppt'd. CaCO₃; (3) either of 2 processes: (a) add 30-70% by wt. of the sepd. NH₄NO₃ soln. from step 2 to the mother liquor of step 1, neutralize with NH₃, and add K salt equiv. to 1-3.5 moles K₂O/mole P₂O₅ or (b) distill 50-75% of the HNO₃ from the mother liquor of step 1, conc. the resulting dil. HNO₃ (using the result again in step 1), add all of the NH₄NO₃ from step 2, neutralize with NH₃, and add K salt as in 3a; and (4) mix 1 part of step 3 product with 1-3.5 parts of recycled dry final product, granulate, and dry.

NCL 071039000
 CC 73 (Fertilizers, Soils, and Plant Nutrition)
 IT Fertilizers
 (manuf. of, by phosphate rock acidulation by HNO₃ and reaction of produced CaNO₃ with NH₃ and CO₂)

L57 ANSWER 29 OF 40 HCA COPYRIGHT 2003 ACS
 32:51708 Original Reference No. 32:7219i, 7220e-i Electric fusion of the **ammonia-synthesis catalyst**. Telegin, V. G.; Sidorov, N. V. J. Applied Chem. (U. S. S. R.), 11, 588-96 (in French 596) (Unavailable) 1938.

AB The Larson and Richardson method (cf. C. A. 19, 3003, and U. S. 1,554,008, C. A. 19, 3571) was used. Natural magnetite (Fe 70.6, FeO 27.3, Al₂O₃ 1.4 and SiO₂ 0.9%) and pure Al₂O₃ (4.5%) and KNO₃ (5.3%) were used as initial materials. The reduction and test for activity of the catalyst was carried out in the previously described app. under the following conditions: (a) the reduction: 5 ml. of the catalyst (1-2 mm. mesh) was reduced at atm.

pressure with N₂-H₂ mixt. passing with the vol. velocity of 20,000 l./l. of catalyst for 24 hrs. at 500.degree.; (b) the activity was detd. by the NH₃ content in the gas passing from the reaction chamber at 200 and 300 atm., with the vol. velocity of 15,000 at 400.degree., 450.degree., 475.degree., 500.degree. and 525.degree.. Three catalysts prep'd. by electro-fusion for 20, 40 and 60 min. had approx. the same activity, because the 1st stage of the homogenation of the catalyst, i. e., soln. of the promoting oxides in the mass of the Fe oxides, proceeded with a considerable velocity. However, the formation of more complex combination between Fe oxides and promoters guaranteeing its activity at high temp. and prolonging its work depended on the time of existence of the alloy in the liquid state, as was shown by the increase of activity of the catalyst at 525.degree. and 300 atm. The duration of cooling of similar catalysts for 16, 2 hrs. and 6 min., resp., had practically no effect on its activity, although tempering of the catalyst somewhat decreases its activity. The conditions of crushing had no effect on the activity of the catalyst. The catalyst obtained consisted of 2 layers: (I) inner, homogeneous mass of fused magnetite and the promoters with inclusions of the gas bubbles, and (II) outer, where the transition from completely fused layer to caked material was observed. The analysis for the degree of Fe oxidation in both layers disclosed that II was oxidized more than I. Addn. of KNO₃ oxidized the catalyst, while introducing the K₂O into the alloy. Seventeen references.

CC 18 (Acids, Alkalies, Salts, and Other Heavy Chemicals)

L57 ANSWER 32 OF 40 HCA COPYRIGHT 2003 ACS

25:25267 Original Reference No. 25:2818c-d Alkali salts.
(Chemieverfahren Ges). FR 697069 19300603 (Unavailable).

APPLICATION: FR .

AB KNO₃ and Na₂CO₃ are prep'd. A lye, obtained by mixing CaSO₄ in a mother liquor contg. Na₂CO₃ and sepg. the CaCO₃ thus formed, is treated with a crude sylvinitic salt of potash and NH₃ which produces glaserite and KCl. The K₂SO₄, obtained by treating this mixt. with water, is treated with CaCO₃, previously obtained, and HNO₃ which gives CaSO₄ and KNO₃. The lye sepd. from the glaserite and KCl is cooled to remove a part of the NH₄Cl and is then submitted to the Solvay process.

CC 18 (Acids, Alkalies, Salts, and Sundries)

L57 ANSWER 33 OF 40 HCA COPYRIGHT 2003 ACS

25:25266 Original Reference No. 25:2818a-c Separating ammonia from gas mixtures. Frowein, Friedrich; Rahlfs, Erich (I. G. Farbenind. A.-G.). DE 519225 19290111 (Unavailable). APPLICATION: DE .

AB The mixts. are treated with mother liquors which contain metal salts capable of combining with NH₃ and which cannot easily be worked up in any other way. A suitable mother liquor is obtained in the manuf. of KNO₃ from Ca(NO₃)₂ and KCl. The liquor comprises CaCl₂ with some KNO₃, and when treated while cooling with gases contg. NH₃, e. g., with NH₃

synthesis products, $\text{CaCl}_2 \cdot 6\text{NH}_3$ is pptd. After sepg. the ppt., the residual soln. may be returned to the first stage of the KNO_3 manuf., or worked up separately to recover KNO_3 . The pptd. $\text{CaCl}_2 \cdot 6\text{NH}_3$ is decompd. by heat. Cf. C. A. 25, 2250.

CC 18 (Acids, Alkalies, Salts, and Sundries)

=> d 158 1-27 ti

L58 ANSWER 1 OF 27 HCA COPYRIGHT 2003 ACS
TI Red iron oxide nanoparticles and manufacture process thereof

L58 ANSWER 2 OF 27 HCA COPYRIGHT 2003 ACS
TI Production of a sulfonated phenolic resin with reduced free formaldehyde and impregnation of paper therewith

L58 ANSWER 3 OF 27 HCA COPYRIGHT 2003 ACS
TI Recovery and purification of rhodium

L58 ANSWER 4 OF 27 HCA COPYRIGHT 2003 ACS
TI Novel heterocyclic compounds

L58 ANSWER 5 OF 27 HCA COPYRIGHT 2003 ACS
TI Study of some Claisen reactions occurring with ethyl diethoxyacetate

L58 ANSWER 6 OF 27 HCA COPYRIGHT 2003 ACS
TI .alpha.-Nitrilo-.alpha.'-carboxydiisopropyl ether and its derivatives

L58 ANSWER 7 OF 27 HCA COPYRIGHT 2003 ACS
TI Verbazyls, a new class of cyclic N-containing radicals

L58 ANSWER 8 OF 27 HCA COPYRIGHT 2003 ACS
TI Solarium alkaloids. XXIII. Synthesis of solarium alkaloids from 16.beta.-hydroxypregnane derivatives

L58 ANSWER 9 OF 27 HCA COPYRIGHT 2003 ACS
TI Optical activity and magnetic rotation as contributors to the chemical bonding and electronic configuration of the period I elements

L58 ANSWER 10 OF 27 HCA COPYRIGHT 2003 ACS
TI O,N-Substituted hydroxylamines. I. O-(.beta.-Hydroxyethyl)hydroxylamine, a new type analog of .beta.-aminoethanol, and derivatives. Investigations of synthetic medicinals

L58 ANSWER 11 OF 27 HCA COPYRIGHT 2003 ACS
TI Alkaloids of *Senecio mikanoides* Otto. Sarracine and sarracine N-oxide

- L58 ANSWER 12 OF 27 HCA COPYRIGHT 2003 ACS
TI Synthesis of 1-ethyl-1,2,3,5-tetrahydro-10-methyl-7,8-methylenedioxy-5-oxobenzo[f]pyrrocoline, a degradation product of lycorine
- L58 ANSWER 13 OF 27 HCA COPYRIGHT 2003 ACS
TI Condensation of dialkali metal .beta.-diketones with ketones or aldehydes to form hydroxy .beta.-diketones. Dehydration products. Equilibrium factors
- L58 ANSWER 14 OF 27 HCA COPYRIGHT 2003 ACS
TI N-6-Puryl derivatives of biogenic amines and amino acids
- L58 ANSWER 15 OF 27 HCA COPYRIGHT 2003 ACS
TI Some alkaloids of Iboga and of Voacanga (Apocynaceae)
- L58 ANSWER 16 OF 27 HCA COPYRIGHT 2003 ACS
TI The structure of artificial rosins. VII. Oxidative degradation of the methylene-nitrogen bridges in phenol-hexamethylenetetramine condensates
- L58 ANSWER 17 OF 27 HCA COPYRIGHT 2003 ACS
TI Codeine and codiene intermediates
- L58 ANSWER 18 OF 27 HCA COPYRIGHT 2003 ACS
TI Benzhydrylalkylamines; contribution to the analysis of the mitosis-inhibiting action of colchicine
- L58 ANSWER 19 OF 27 HCA COPYRIGHT 2003 ACS
TI Terramycin. X. The structure of Terramycin
- L58 ANSWER 20 OF 27 HCA COPYRIGHT 2003 ACS
TI The enol methyl ether of benzoylacetone
- L58 ANSWER 21 OF 27 HCA COPYRIGHT 2003 ACS
TI Cyclic polyolefins. XI. Carbonyl-bridged compounds derived from the adduct of 2-carbethoxycyclohexanone and acrolein
- L58 ANSWER 22 OF 27 HCA COPYRIGHT 2003 ACS
TI Reaction between acetone and ammonia: the formation of pyrimidine compounds analogous to the aldoxanes of Spath
- L58 ANSWER 23 OF 27 HCA COPYRIGHT 2003 ACS
TI Sulfanilylurea derivatives
- L58 ANSWER 24 OF 27 HCA COPYRIGHT 2003 ACS
TI .gamma.-Triazines. XVIII. Synthesis of m-tolyl-, p-tolyl- and benzylidiaminotriazine
- L58 ANSWER 25 OF 27 HCA COPYRIGHT 2003 ACS
TI Manufacture of synthetic ammonia at Oppau,

Germany. I, II

L58 ANSWER 26 OF 27 HCA COPYRIGHT 2003 ACS
TI **Manufacture** of synthetic ammonia at Oppau,
Germany. I, II

L58 ANSWER 27 OF 27 HCA COPYRIGHT 2003 ACS
TI Synthesis of .gamma.-piperidone

=> d 158 25,26 cbib abs hitstr hitind

L58 ANSWER 25 OF 27 HCA COPYRIGHT 2003 ACS
15:6669 Original Reference No. 15:1191c-i,1192a-c **Manufacture**
of synthetic ammonia at Oppau, Germany. I, II. Anon.
Chem. Met. Eng., 24, 305-8,347-50 (Unavailable) 1921.

AB After Haber completed Le Chatelier's work by detg. the conditions for max. combination of N and H, it required 10 years' work to solve the problems of making large amts. of pure N and H, extg. the NH₃ from the mixt., conversion of the ammonia into readily marketable products and the devizing of suitable app. A mixt. is made of water gas and producer gas. Steam is added and the whole is passed over a **catalyzer** at 400-500.degree.. CO and H₂O form CO₂ and H. The CO₂ is dissolved in water at 25 kg. and traces of CO₂ and CO are removed by passing the gas through NaOH and ammoniacal copper formate solns. N from liquefied air brings the nitrogen vol. to one-third that of H. This mixt. is then heated to about 500.degree., compressed at 200 kg. and subjected to the action of a second **catalyzer**. The NH₃ produced is absorbed by water. The residual gases with fresh additions are passed again through the **catalyzer**. The NH₃ may be oxidized to HNO₃, converted into NH₄NO₃, NH₄Cl, (NH₄)₂SO₄, etc. Mixed ammonia and **potash** salts are made up into special fertilizers. The gas producers and water-gas generators are described with operating data. The producer and water gases pass separately through turbine-type washers and through cyclones to complete their purification. They are then metered and mixed in the ratio of two parts of water gas to one of producer gas.

Catalytic oxidation of Co. The gas mixt. receives 76 g. of steam per cu. m. as exhaust from the turbo-ventilators, and is satd. with moisture by passing through jets of water at 95.degree. on its way to the **catalyzing** chambers. The **catalyst**, a mixt. of FeO and Cr₂O₃, is kept at 500.degree.. The gas mixture after treatment contains about 30% CO₂ and 1.5% CO. The gases are compressed in five stages. When at 27 kg. they are treated in absorption towers with water under pressure. The CO₂ is reduced to less than 1%. CO is removed by treating the gases with ammoniacal cuprous formate soln. under 200 kg. pressure in towers of forged steel tubes. The remaining CO₂ is next removed by treatment with NaOH soln. at the same pressure. About 8 cu. m. is consumed hourly.

II. **Catalysis** of the N and H Mixture. Increase in pressure aids the union of N and H, whereas increase in temp.

lowers the yield of NH₃ but increases the rate of reaction. The theoretical maximum yield of NH₃ at 600.degree. under a pressure of 200 atm. is from 8 to 9%. The gases are circulated continuously and the NH₃ is absorbed by water as fast as formed. H diffuses through steel at temps. above 450.degree., combines with carbon, forming methane, and leaves cavities in the metal. The **catalyzer** is designed so that H diffusing from the inner tube meets N in an outer tube. The inner tube is 12 m. high, 1.10 m. external diam., and 12 cm. thick in wall. It and the outer tube are of steel. The gases on leaving the **catalyzers** are cooled to ordinary temp. and treated with water at 200 atm. pressure. At the start the **catalyzers** are heated to 500.degree. by means of a mixture of air and hydrogen injected at 200 atm. and ignited by a hot Pt wire. The heat of reaction then maintains the required temp. A 25% soln. of NH₄OH is produced, and the gas is removed by treatment with steam and stored in a gas holder over water covered with oil. Ammonia Oxidation. The **catalyzer** used is thought to be a mixt. of oxides of iron, manganese and chromium agglomerated with BiCl₃. It is prep'd. in granules 5 to 8 mm. in diam. and forms layers about 5 cm. deep on perforated shelves. NH₃ and air are mixed and passed over the contact mass in the ratio of 36.8 cu. m. of the former to 46.6 of the latter. Gas furnaces supply heat to the oxidation furnaces. The oxidized gases supply heat to eight waste-heat boilers. Each of sixteen furnaces oxidizes about four tons of NH₃ daily with 80% efficiency. Absorption of Nitrous Vapors. If absorbed by water in towers, the vapors yield 50% nitric acid. If they are passed into Na₂CO₃ soln. a mixt. of nitrate and nitrite is obtained.

CC 18 (Acids, Alkalies, Salts, and Sundries)

L58 ANSWER 26 OF 27 HCA COPYRIGHT 2003 ACS

15:6668 Original Reference No. 15:1191c-i,1192a-c **Manufacture** of synthetic **ammonia** at Oppau, Germany. I, II. Anon. Technique moderne, 12, 449-60 (Unavailable) 1920.

AB After Haber completed Le Chatelier's work by detg. the conditions for max. combination of N and H, it required 10 years' work to solve the problems of making large amts. of pure N and H, extg. the NH₃ from the mixt., conversion of the ammonia into readily marketable products and the devizing of suitable app. A mixt. is made of water gas and producer gas. Steam is added and the whole is passed over a **catalyzer** at 400-500.degree.. CO and H₂O form CO₂ and H. The CO₂ is dissolved in water at 25 kg. and traces of CO₂ and CO are removed by passing the gas through NaOH and ammoniacal copper formate solns. N from liquefied air brings the nitrogen vol. to one-third that of H. This mixt. is then heated to about 500.degree., compressed at 200 kg. and subjected to the action of a second **catalyzer**. The NH₃ produced is absorbed by water. The residual gases with fresh additions are passed again through the **catalyzer**. The NH₃ may be oxidized to HNO₃, converted into NH₄NO₃, NH₄Cl, (NH₄)₂SO₄, etc. Mixed ammonia and **potash** salts are made up into special fertilizers. The gas producers and water-gas generators are

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II. Catalysis of the N and H Mixture. Increase in pressure aids the union of N and H, whereas increase in temp. lowers the yield of NH₃ but increases the rate of reaction. The theoretical maximum yield of NH₃ at 600.degree. under a pressure of 200 atm. is from 8 to 9%. The gases are circulated continuously and the NH₃ is absorbed by water as fast as formed. H diffuses through steel at temps. above 450.degree., combines with carbon, forming methane, and leaves cavities in the metal. The **catalyzer** is designed so that H diffusing from the inner tube meets N in an outer tube. The inner tube is 12 m. high, 1.10 m. external diam., and 12 cm. thick in wall. It and the outer tube are of steel. The gases on leaving the **catalyzers** are cooled to ordinary temp. and treated with water at 200 atm. pressure. At the start the **catalyzers** are heated to 500.degree. by means of a mixture of air and hydrogen injected at 200 atm. and ignited by a hot Pt wire. The heat of reaction then maintains the required temp. A 25% soln. of NH₄OH is produced, and the gas is removed by treatment with steam and stored in a gas holder over water covered with oil. **Ammonia Oxidation.** The **catalyzer** used is thought to be a mixt. of oxides of iron, manganese and chromium agglomerated with BiCl₃. It is prep'd. in granules 5 to 8 mm. in diam. and forms layers about 5 cm. deep on perforated shelves. NH₃ and air are mixed and passed over the contact mass in the ratio of 36.8 cu. m. of the former to 46.6 of the latter. Gas furnaces supply heat to the oxidation furnaces. The oxidized gases supply heat to eight waste-heat boilers. Each of sixteen furnaces oxidizes about four tons of NH₃ daily with 80% efficiency. Absorption of Nitrous Vapors. If absorbed by water in towers, the vapors yield 50% nitric acid. If they are passed into Na₂CO₃ soln. a mixt. of nitrate and nitrite is obtained.

CC 18 (Acids, Alkalies, Salts, and Sundries)

=> d his 159-

L59 232 S (ALK# OR ALKALIN#) (A)NITRATE#
L60 5 S L7 AND L59
L61 4 S L60 NOT (L56 OR L57 OR L58)

=> d 161 1-4 ti

L61 ANSWER 1 OF 4 HCA COPYRIGHT 2003 ACS
TI Guanidine-based solid propellants and gas generators for use in
airbags and fire extinguishers

L61 ANSWER 2 OF 4 HCA COPYRIGHT 2003 ACS
TI Electrochemical processing of **alkaline nitrate**
and nitrite solutions

L61 ANSWER 3 OF 4 HCA COPYRIGHT 2003 ACS
TI Metabolism of soil fungi

L61 ANSWER 4 OF 4 HCA COPYRIGHT 2003 ACS
TI Action of Ammonium and **Alkaline Nitrates** and
Nitrites as well as the Corresponding Salts of some Substituted
Ammonium Compounds toward Reducing Agents